

# LPW-28BLK (angular stitch)

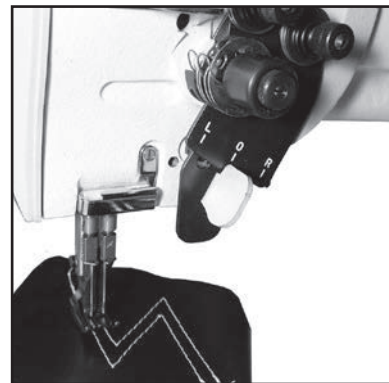
Two needle, High speed, Post bed, Large vertical axis hook, Compound feed and walking foot, Reverse stitch, Disengageable needle bars, Lockstitch machine



LPW-28BLK

## Variety

### LPW-28BLK



Angular stitching and/or straight stitching can be made by simplified operation

## Applications

- For sewing medium to heavy weight fabrics, leather, vinyl, synthetics and laminated and coated materials.
- Suitable for sewing operations which require decorative or functional angular stitching such as collars, pockets, shoe uppers, automobile upholstery, etc.



# LPW-28BLK (angular stitch)

## Features

- Post bed and wide working space makes it easy for sewing of large materials.
- Easy operation of disengageable right and left needle bars by use of finger touch lever.
- Compound feed and alternating pressers mechanism assures even feeding of materials.
- Semi-automatic lubrication system.
- Large vertical axis hook.
- Safety clutch prevents the hook from being damaged.

## Specifications

Variety	LPW-28BLK	
Number of needle	Two needle	
Max. sewing speed	2,200 s.p.m.	
Max. stitch length	7/32" (5.5 mm)	
Clearance under presser foot	by knee	35/64" (14 mm)
	by hand	21/64" (8.5 mm)
Needle bar stroke	1-9/32" (32.6 mm)	
Needle(standard)	DPx17 (#24) , 135x17 (#180)	
Thread	#5 (standard)	
Hook	Large vertical axis hook (2.0times)	
Amount of lift of walking foot	3/32"-3/16" standard 1/8" (2.5 - 5 mm) (standard 3.2 mm)	
Thread take up lever	Slide type	
Lubrication	Semi-automatic lubrication type	
Bed size	20-25/64" x 7" (518 x 177 mm)	
Post height	7" (178 mm)	
Working space	10-5/32"x11-11/32" (258 x 288 mm)	
Motor	Clutch motor	
Net weight(Head only)	44 Kg	

NOTE: (1) Speed depends on threads, materials and type of operation  
(2) Specifications subject to change without notice

## Needle gauge list

Variety	Needle gauge size
<b>LPW-28BLK</b>	standard : 1/4"(6.4 mm), 5/16"(7.9 mm), 3/8"(9.5 mm) special : 1/8"(3.2 mm), 3/16"(4.8 mm)



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