

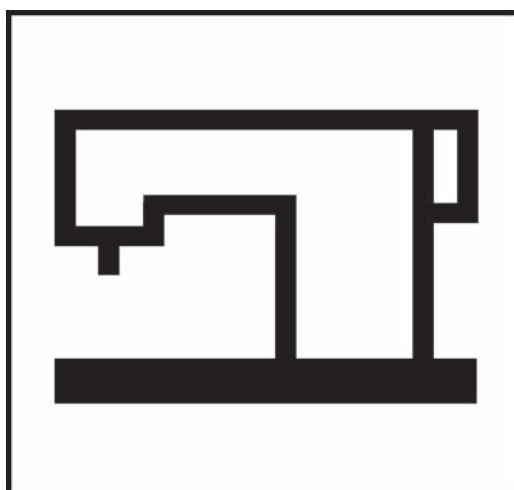
# SEIKO

## PARTS LIST

パーツリスト

LSW-8LVMF

LSW-8BLVMF



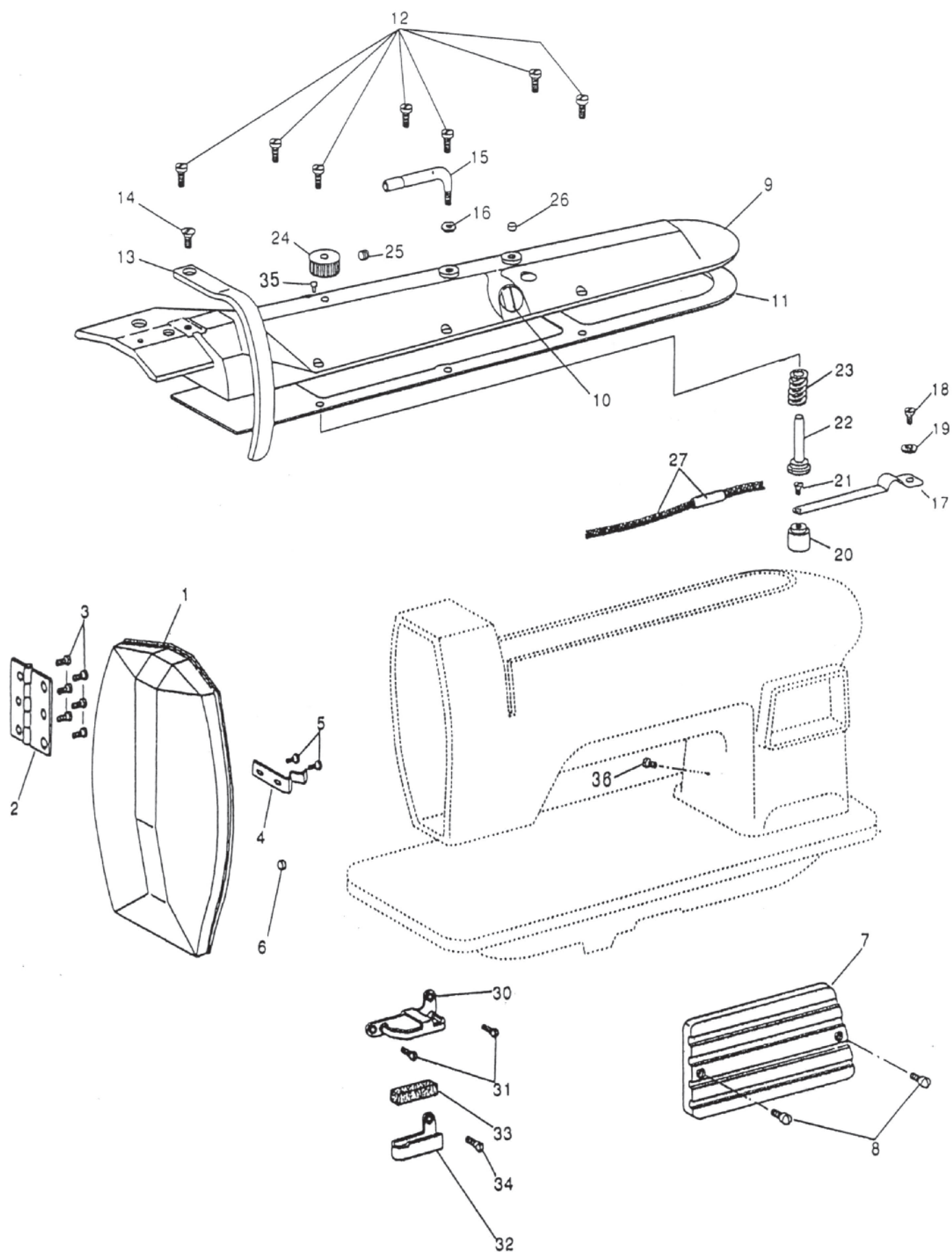
SEIKO SEWING MACHINE CO.,LTD.



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面板、上板  
FACE PLATE, ARM TOP COVER

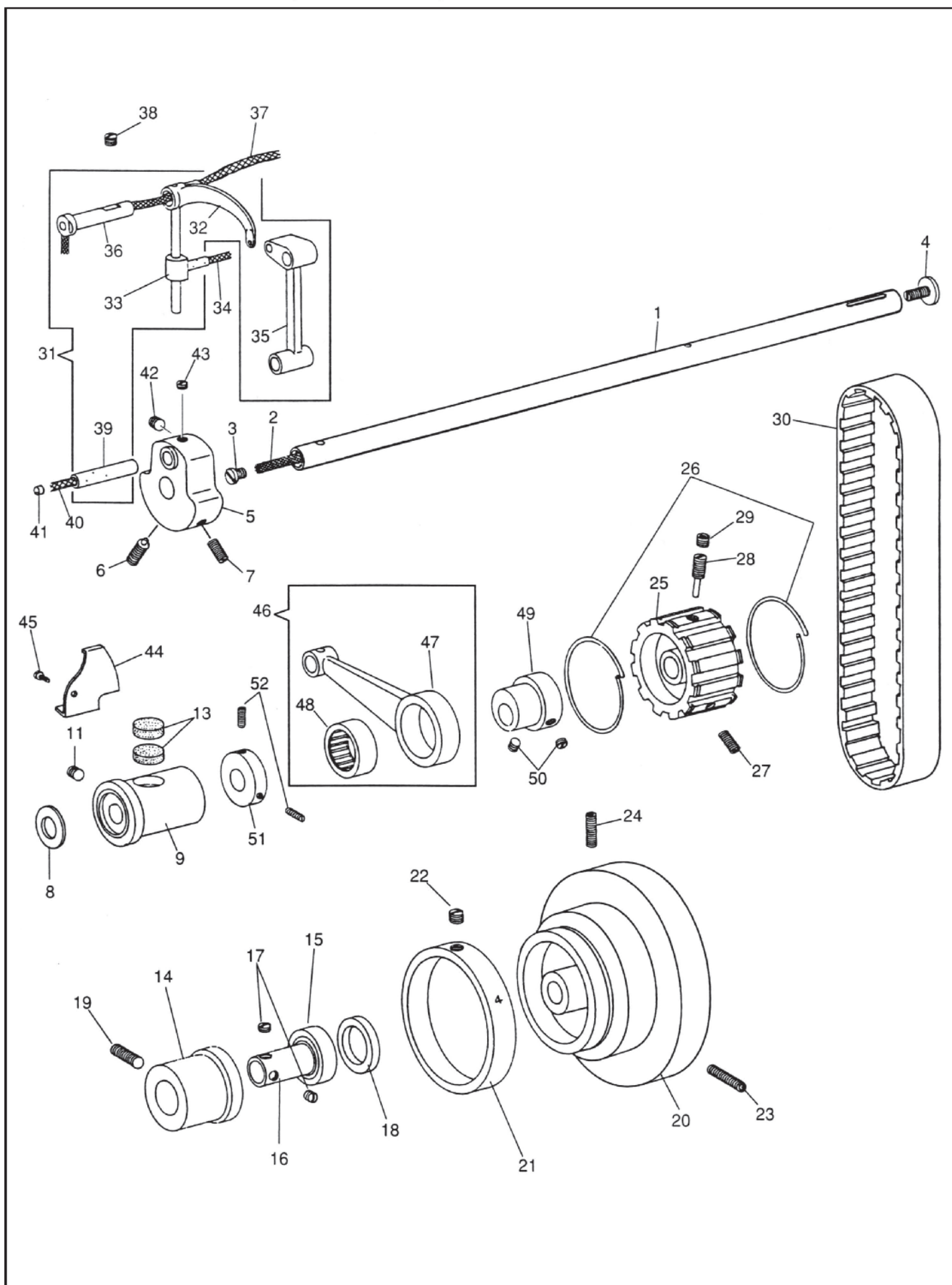


面板、上板  
FACE PLATE, ARM TOP COVER

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名             | DESCRIPTION                    |
|-----|-------------------|-------|--------|-----------|----------------|--------------------------------|
| 1   | 15035             | *     | *      | 1         | 面板             | FACE PLATE                     |
| 2   | 15036             | *     | *      | 1         | 蝶番             | HINGE                          |
| 3   | 15039             | *     | *      | 6         | 止めねじ           | SCREW 1/8×44 L=3.5             |
| 4   | 15037             | *     | *      | 1         | 面板ばね           | FACE PLATE SPRING              |
| 5   | 15039             | *     | *      | 2         | 止めねじ           | SCREW 1/8×44 L=3.5             |
| 6   | 15038             | *     | *      | 1         | 面板ゴム           | RUBBER                         |
| 7   | 15006             | *     | *      | 1         | 横板             | ARM SIDE COVER                 |
| 8   | 8040              | *     | *      | 2         | 止めねじ           | SCREW 9/64×40 L=8.0            |
| 9   | 15003             | *     | *      | 1         | 上板             | ARM TOP COVER                  |
| 10  | 11007             | *     | *      | 1         | 油量覗き窓          | OIL LEVEL INDICATOR            |
| 11  | 15004             | *     | *      | 1         | 上板シートパッキン      | GASKET                         |
| 12  | 15007             | *     | *      | 7         | 止めねじ           | SCREW 9/64×40 L=10.0           |
| 13  | 36708             | *     | *      | 1         | 天秤カバー          | THREAD TAKE-UP COVER           |
| 14  | 6031-02           | *     | *      | 1         | 止めねじ           | SCREW 11/64×40 L=9.0           |
| 15  | 11006             | *     | *      | 1         | 上板糸掛           | ARM TOP COVER THREAD GUIDE     |
| 16  | 13076-02          | *     | *      | 1         | ナット            | NUT 7/32×32                    |
| 17  | 15086             | *     | *      | 1         | 油調節板ばね         | OIL CONTROL SPRING             |
| 18  | 8040              | *     | *      | 1         | 止めねじ           | SCREW 9/64×40 L=8.0            |
| 19  | 11142             | *     | *      | 1         | ワッシャー          | WASHER                         |
| 20  | 11004             | *     | *      | 1         | 油調節おもり         | OIL REGULATOR                  |
| 21  | 10597             | *     | *      | 1         | 止めねじ           | SCREW 1/8×40 L=3.3             |
| 22  | 15058             | *     | *      | 1         | 給油遮断軸          | OIL REGULATING STUD            |
| 23  | 15059             | *     | *      | 1         | 給油遮断スプリング      | OIL REGULATING SPRING          |
| 24  | 15057             | *     | *      | 1         | 給油遮断ダイヤル       | OIL REGULATING DIAL            |
| 25  | 8009              | *     | *      | 1         | 止めねじ           | SET SCREW 15/64×28 L=7.5       |
| 26  | 15038             | *     | *      | 1         | 上板ゴム栓          | RUBBER                         |
| 27  | 15034C            | *     | *      | 1         | ビニールチューブ、油芯(組) | OIL TUBE AND OIL WICK COMPLETE |
| 30  | 15054             | *     | *      | 1         | 面糸掛け(上)        | THREAD GUIDE (UPPER)           |
| 31  | 10685             | *     | *      | 2         | 止めねじ           | SCREW 3.4×36 L=6.5             |
| 32  | 10759-A           | *     | *      | 1         | 面糸掛け(下)        | THREAD GUIDE (LOWER)           |
| 33  | 10760             | *     | *      | 1         | 面糸掛けフェルト       | FELT                           |
| 34  | 10685             | *     | *      | 1         | 止めねじ           | SCREW 3.4×36 L=6.5             |
| 35  | 15061             | *     | *      | 1         | 給油遮断ピン         | OIL REGULATING PIN             |
| 36  | 30046             | *     | *      | 1         | アース線止めねじ       | EARTH WIRE SCREW M4×0.7 L=4.0  |

天秤、上軸、プーリー

THREAD TAKE-UP LEVER, ARM SHAFT, MACHINE PULLEY

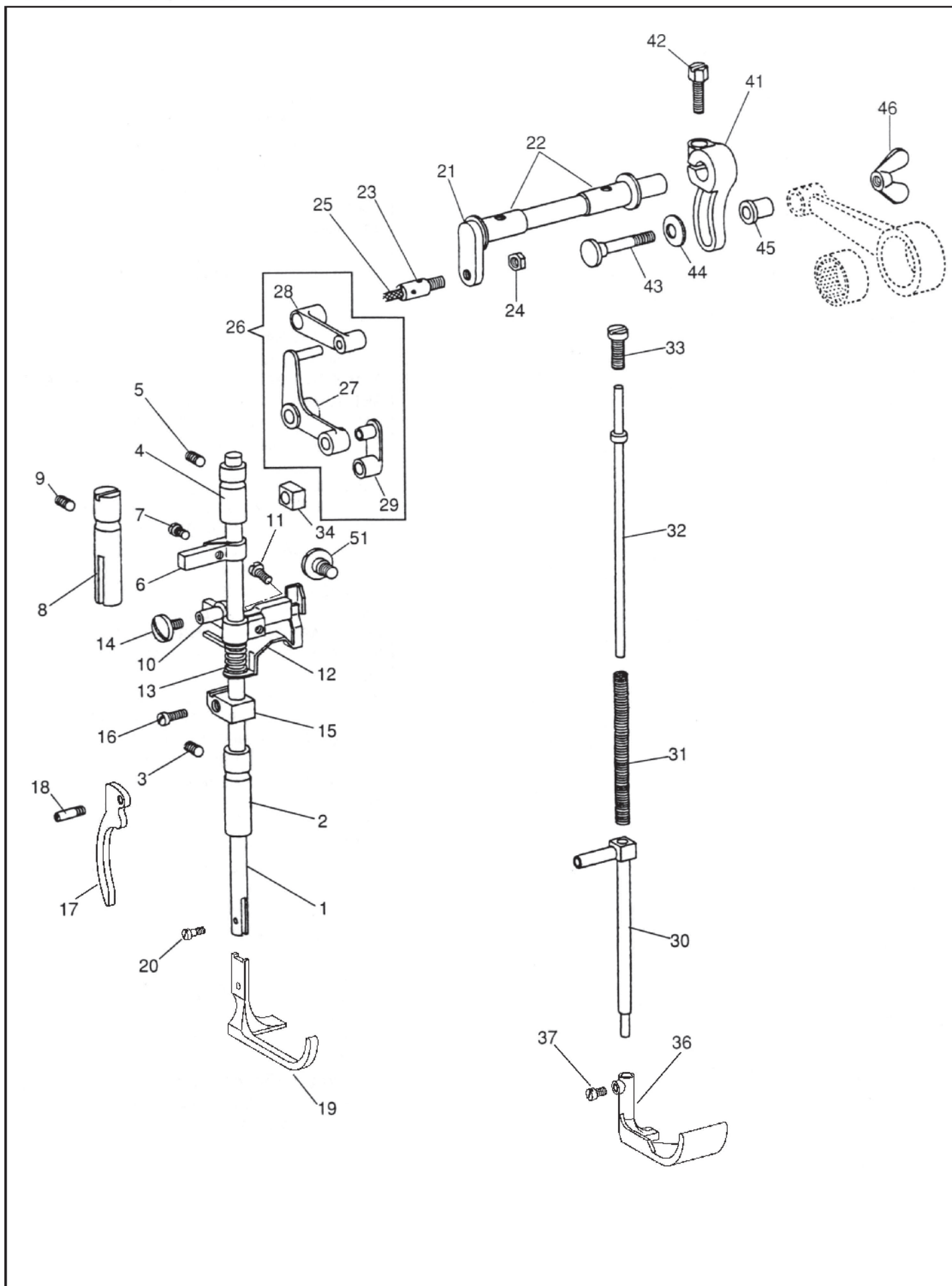


天秤、上軸、プーリー

THREAD TAKE-UP LEVER, ARM SHAFT, MACHINE PULLEY

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                               |
|-----|-------------------|-------|--------|-----------|-----------------|-------------------------------------------|
| 1   | 15011             | *     | -      | 1         | 上軸              | ARM SHAFT                                 |
| 1   | 15209             | -     | *      | 1         | 上軸              | ARM SHAFT                                 |
| 2   | 11042             | *     | *      | 1         | 上軸油芯            | OIL WICK                                  |
| 3   | 10506             | *     | *      | 1         | 上軸油栓ねじ          | OIL STOP SCREW 7.85×20 L=6.0              |
| 4   | 10577             | *     | *      | 1         | プーリー押しねじ        | PULLEY ADJUSTING SCREW 6.75×24 L=11.0     |
| 5   | 19414             | *     | *      | 1         | クランクモーションカム     | NEEDLE BAR CRANK                          |
| 6   | 19415-A           | *     | *      | 1         | 位置決めねじ          | POSITION SCREW 1/4×28 L=20.0              |
| 7   | 19416             | *     | *      | 1         | 止めねじ            | SET SCREW 1/4×28 L=14.0                   |
| 8   | 10563             | *     | *      | 1         | 上軸メタル(前)ワッシャー   | WASHER                                    |
| 9   | 10562             | *     | *      | 1         | 上軸メタル(前)        | ARM SHAFT BUSHING (FRONT)                 |
| 11  | 10524             | *     | *      | 1         | 止めねじ            | SET SCREW 6.75×24 L=6.5                   |
| 13  | 10725             | *     | *      | 2         | 上軸メタル(前)フェルト    | OIL FELT                                  |
| 14  | 13074             | *     | *      | 1         | 上軸ベアリングケース      | ARM SHAFT BALL BEARING ADAPTOR            |
| 15  | 10567             | *     | *      | 1         | 上軸ベアリング         | ARM SHAFT BALL BEARING                    |
| 16  | 13361             | *     | *      | 1         | 上軸ベアリングカラー      | ARM SHAFT BALL BEARING ADAPTOR SLEEVE     |
| 17  | 23637             | *     | *      | 2         | 止めねじ            | SET SCREW 1/4×28 L=7.5                    |
| 18  | 10568             | *     | *      | 1         | 溝なしリング          | BALL BEARING RETAINING RING               |
| 19  | 10571             | *     | *      | 1         | 上軸ベアリングケース止めねじ  | SCREW 6.75×24 L=20.0                      |
| 20  | 10504             | *     | *      | 1         | プーリー            | MACHINE PULLEY                            |
| 21  | 10505-B           | *     | -      | 1         | 文字リング(ベルトガード無用) | FEED INDICATING DISC (WITHOUT BELT GUARD) |
| 21  | 10505-A           | *     | -      | (1)       | 文字リング(ベルトガード付用) | FEED INDICATING DISC (WITH BELT GUARD)    |
| 21  | 10943-B           | -     | *      | 1         | 文字リング(ベルトガード無用) | FEED INDICATING DISC (WITHOUT BELT GUARD) |
| 21  | 10943-A           | -     | *      | (1)       | 文字リング(ベルトガード付用) | FEED INDICATING DISC (WITH BELT GUARD)    |
| 22  | 10566             | *     | *      | 1         | 文字リング止めねじ       | SETSCREW 1/4×32 L=5.5                     |
| 23  | 10576             | *     | *      | 1         | 位置決めねじ          | POSITION SCREW 15/64×28 L=21.0            |
| 24  | 10579             | *     | *      | 1         | 止めねじ            | SET SCREW 15/64×28 L=20.0                 |
| 25  | 10569             | *     | *      | 1         | ベルトプーリー         | ARM SHAFT CONNECTING BELT PULLEY          |
| 26  | 10574             | *     | *      | 2         | ベルトプーリーリング      | BELT PULLEY SPRING FLANGE                 |
| 27  | 10571-G           | *     | *      | 1         | ベルトプーリー止めねじ     | SET SCREW 6.75×24 L=20.0                  |
| 28  | 10570             | *     | *      | 1         | ベルトプーリーピンねじ     | POSITION SCREW 6.75×24 L=14.5             |
| 29  | 10524-G           | *     | *      | 1         | ベルトプーリーピンねじ止めねじ | POSITION SCREW SET SCREW 6.75×24 L=6.5    |
| 30  | 10621             | *     | *      | 1         | タイミングベルト        | ARM SHAFT CONNECTING BELT                 |
| 31  | 15024C            | *     | *      | 1         | 天秤(組)           | THREAD TAKE-UP LEVER COMPLETE             |
| 32  | 15024             | *     | *      | 1         | 天秤              | THREAD TAKE-UP LEVER                      |
| 33  | 15026             | *     | *      | 1         | 天秤抱き            | THREAD TAKE-UP LEVER DRIVING STUD         |
| 34  | 10728             | *     | *      | 1         | 天秤抱き油芯          | OIL WICK                                  |
| 35  | 10528             | *     | *      | 1         | 針棒クランク          | NEEDLE BAR CONNECTING LINK                |
| 36  | 15013             | *     | *      | 1         | 天秤ピン            | THREAD TAKE-UP LEVER HINGE STUD           |
| 37  | 11042             | *     | *      | 1         | 天秤ピン油芯          | OIL WICK                                  |
| 38  | 10524             | *     | *      | 1         | 天秤ピン止めねじ        | SET SCREW 6.75×24 L=6.5                   |
| 39  | 10523             | *     | *      | 1         | 針棒クランクピン        | NEEDLE BAR CONNECTING LINK STUD           |
| 40  | 10726             | *     | *      | 1         | 針棒クランクピン油芯      | OIL WICK                                  |
| 41  | 15038             | *     | *      | 1         | 油ゴム栓            | RUBBER OIL STOPPER                        |
| 42  | 19417             | *     | *      | 1         | 針棒クランクピン止めねじ(長) | SCREW 1/4×28 L=6.5                        |
| 43  | 19418             | *     | *      | 1         | 針棒クランクピン止めねじ(短) | SCREW 1/4×28 L=4.5                        |
| 44  | 10551             | *     | *      | 1         | 天秤油受け           | THREAD TAKE-UP LEVER OIL GUARD            |
| 45  | 10650             | *     | *      | 1         | 天秤油受け止めねじ       | SCREW 3.4×36 L=6.0                        |
| 46  | 10772C            | *     | *      | 1         | 上連結ロッド(組)       | LIFTING ECCENTRIC CONNECTION COMPLETE     |
| 47  | 10772             | *     | *      | 1         | 上連結ロッド          | LIFTING ECCENTRIC CONNECTION              |
| 48  | 10773             | *     | *      | 1         | ニードルベアリング       | NEEDLE BEARING                            |
| 49  | 19427             | *     | *      | 1         | 中押え上下カム         | LIFTING ECCENTRIC                         |
| 50  | 19508             | *     | *      | 2         | 中押え上下カム止めねじ     | SET SCREW 1/4×40 L=5.5                    |
| 51  | 11879             | *     | *      | 1         | 中押え上下カムカラー      | LIFTING ECCENTRIC COLLAR                  |
| 52  | 10573             | *     | *      | 2         | 中押え上下カムカラー止めねじ  | SET SCREW 7/32×32 L=11.0                  |

押え棒、中押え棒  
PRESSER BAR, VIBRATING PRESSER BAR





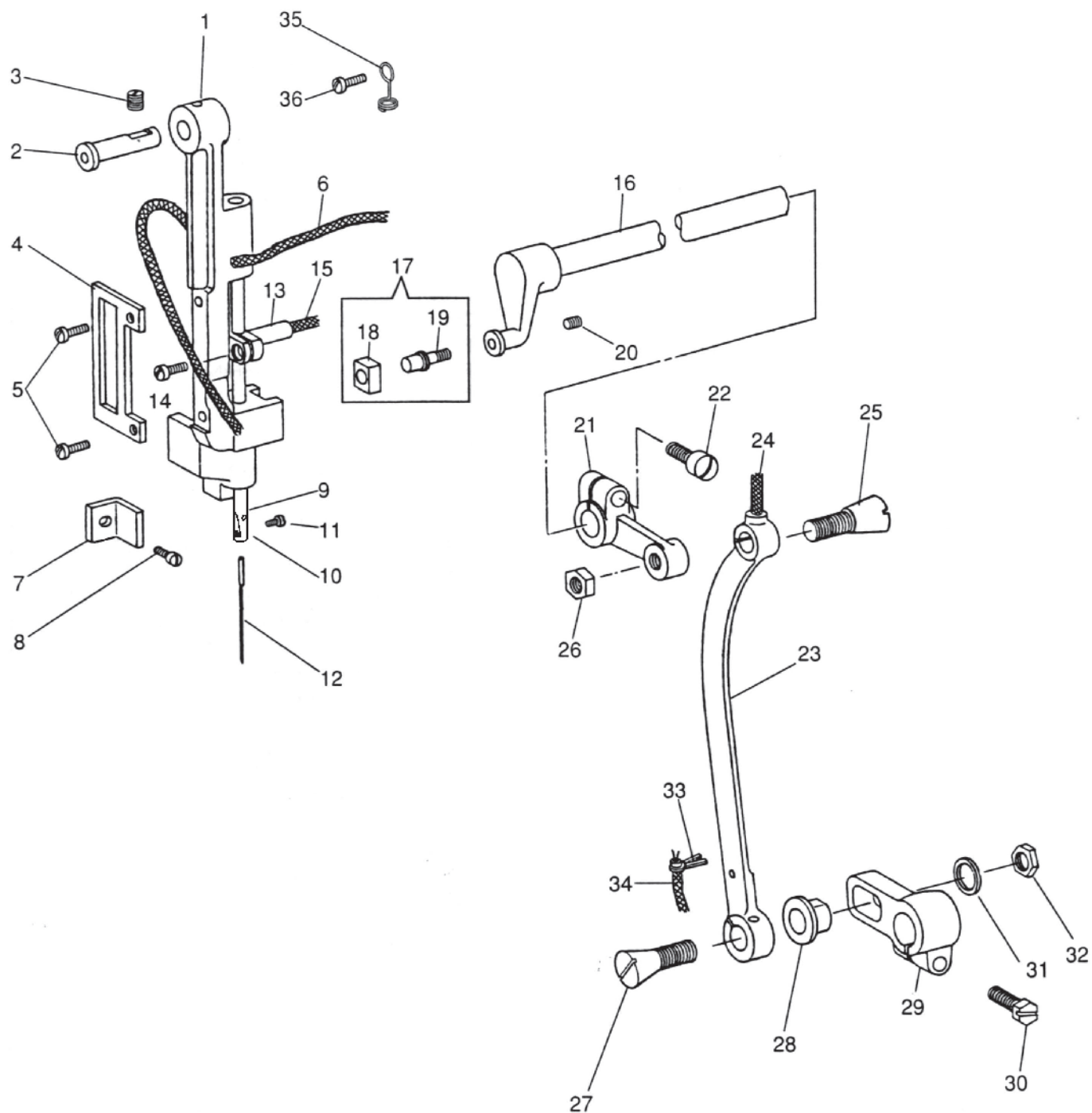
# 押え棒、中押え棒

## PRESSER BAR, VIBRATING PRESSER BAR

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名             | DESCRIPTION                             |
|-----|-------------------|-------|--------|-----------|----------------|-----------------------------------------|
| 1   | 10540             | *     | *      | 1         | 押え棒            | PRESSER BAR                             |
| 2   | 10539-A           | *     | *      | 1         | 押え棒(下)メタル      | PRESSER BAR BUSHING (LOWER)             |
| 3   | 12408             | *     | *      | 1         | 止めねじ           | SET SCREW 6.75×24 L=7.5                 |
| 4   | 10538             | *     | *      | 1         | 押え棒(上)メタル      | PRESSER BAR BUSHING (UPPER)             |
| 5   | 10761             | *     | *      | 1         | 止めねじ           | SET SCREW 6.75×24 L=11.0                |
| 6   | 10541             | *     | *      | 1         | 押え棒案内          | PRESSER BAR POSITION GUIDE BRACKET      |
| 7   | 10662             | *     | *      | 1         | 止めねじ           | SCREW 5/32×40 L=6.5                     |
| 8   | 10543             | *     | *      | 1         | 案内棒            | PRESSER BAR POSITION GUIDE              |
| 9   | 10761             | *     | *      | 1         | 止めねじ           | SET SCREW 6.75×24 L=11.0                |
| 10  | 18479             | *     | *      | 1         | 押え棒抱き          | PRESSER BAR LIFTING BRACKET             |
| 11  | 19518             | *     | *      | 1         | 押え棒抱き締ねじ       | SCREW 11/64×40 L=14.0                   |
| 12  | 10546-A           | *     | *      | 1         | 押え棒抱き下板        | TENSION RELEASE SLIDE                   |
| 13  | 10547             | *     | *      | 1         | 押え棒抱き下板ばね      | TENSION RELEASE SPRING                  |
| 14  | 18480             | *     | *      | 1         | くの字止めねじ        | LIFTING BELL CRANK SCREW 11/64×40 L=8.0 |
| 15  | 13360             | *     | *      | 1         | 押え棒抱きリング       | PRESSER BAR SPRING BRACKET              |
| 16  | 13365             | *     | *      | 1         | 押え棒抱きリング締ねじ    | PINCH SCREW M4×0.7 L=9.0                |
| 17  | 13055             | *     | *      | 1         | 押え上げレバー        | PRESSER BAR LIFTER                      |
| 18  | 10660             | *     | *      | 1         | 押え上げレバーピンねじ    | HINGE SCREW 4.5×32                      |
| 19  | 90517             | *     | *      | 1         | 外押え            | LIFTING PRESSER FOOT                    |
| 20  | 10664             | *     | *      | 1         | 外押え止めねじ        | SCREW 3.4×36 L=9.0                      |
| 21  | 19425             | *     | *      | 1         | 横軸             | LIFTING ROCK SHAFT                      |
| 22  | 10514             | *     | *      | 2         | 横軸メタル          | LIFTING ROCK SHAFT BUSHING              |
| 23  | 16709             | *     | *      | 1         | 横軸ピンねじ         | SCREW 1/4×28                            |
| 24  | 19516             | *     | *      | 1         | 横軸ピンねじナット      | NUT 1/4×28                              |
| 25  | 10728             | *     | *      | 1         | 横軸ピンねじ油芯       | OIL WICK                                |
| 26  | 10558C            | *     | *      | 1         | くの字セット         | LIFTING BELL CRANK COMPLETE             |
| 27  | 10558             | *     | *      | 1         | くの字            | LIFTING BELL CRANK                      |
| 28  | 10557             | *     | *      | 1         | くの字連結(大)       | LIFTING BELL CRANK LINK                 |
| 29  | 10556             | *     | *      | 1         | くの字連結(小)       | VIBRATING PRESSER BAR CONNECTING LINK   |
| 30  | 34713             | *     | *      | 1         | 中押え棒           | VIBRATING PRESSER BAR                   |
| 31  | 17042             | *     | *      | 1         | 中押えスプリング       | VIBRATING PRESSER BAR EXTENSION SPRING  |
| 32  | 10553-A           | *     | *      | 1         | 中押えスプリング棒      | VIBRATING PRESSER BAR EXTENSION         |
| 33  | 15060             | *     | *      | 1         | 中押え棒押しねじ       | SCREW 5/16×24 L=16.0                    |
| 34  | 15118             | *     | *      | 1         | 振れ止角玉          | VIBRATING PRESSER BAR SLIDE BLOCK       |
| 36  | 90518             | *     | *      | 1         | 中押え(標準)        | VIBRATING PRESSER FOOT (STANDARD)       |
| 37  | 10561             | *     | *      | 1         | 中押え止めねじ        | PINCH SCREW 11/64×32 L=6.5              |
| 41  | 19419             | *     | *      | 1         | 上下カム連結だるま      | LIFTING ECCENTRIC CONNECTING CRANK      |
| 42  | 19420             | *     | *      | 1         | 上下カム連結だるま締ねじ   | PINCH SCREW 1/4×28 L=16.0               |
| 43  | 10775             | *     | *      | 1         | 上連結ロッド段ねじ      | HINGE SCREW 7/32×32                     |
| 44  | 10703             | *     | *      | 1         | 上連結ロッド段ねじワッシャー | WASHER                                  |
| 45  | 10774             | *     | *      | 1         | 上連結ロッドパイプ      | LIFTING ECCENTRIC CONNECTION COLLAR     |
| 46  | 10776             | *     | *      | 1         | 上連結ロッド蝶ナット     | NUT 7/32×32                             |
| 51  | 10548             | *     | *      | 1         | 大安定ねじ          | LIFTING BRACKET GUIDE SCREW 6.75×24     |

針棒土台、連結ロッド

NEEDLE BAR ROCK FRAME, ROCK SHAFT CRANK CONNECTION

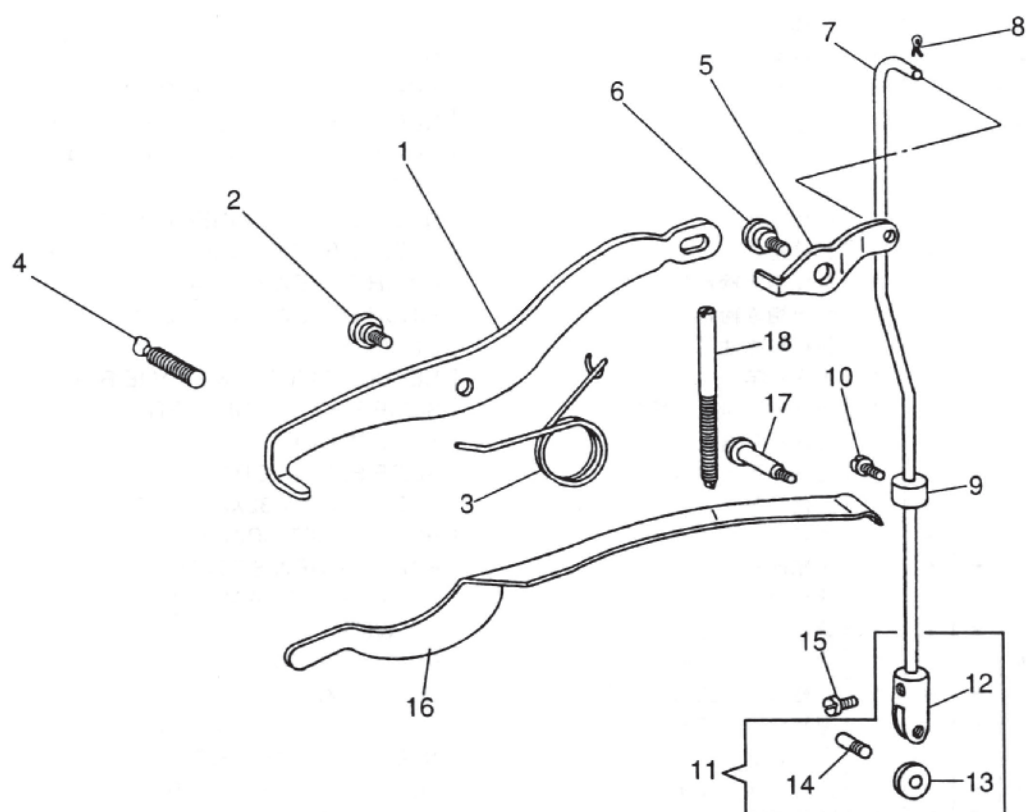


# 針棒土台、連結ロッド

## NEEDLE BAR ROCK FRAME, ROCK SHAFT CRANK CONNECTION

| NO. | 部品番号<br>PARTS NO. | 8L<br>VMF | 8BL<br>VMF | 数量<br>QTY | 品名             | DESCRIPTION                                |
|-----|-------------------|-----------|------------|-----------|----------------|--------------------------------------------|
| 1   | 15110-A           | *         | *          | 1         | 針棒土台           | NEEDLE BAR ROCK FRAME                      |
| 2   | 11875             | *         | *          | 1         | 針棒土台ピン         | HINGE STUD                                 |
| 3   | 10525             | *         | *          | 1         | 止めねじ           | SET SCREW 6.75×24 L=9.0                    |
| 4   | 15117             | *         | *          | 1         | 振れ止板           | SLIDE BLOCK PLATE                          |
| 5   | 8100              | *         | *          | 2         | 振れ止板止めねじ       | SCREW 9/64×40 L=6.5                        |
| 6   | 15031             | *         | *          | 1         | 針棒土台油芯         | OIL WICK                                   |
| 7   | 10560             | *         | *          | 1         | イケール           | NEEDLE BAR ROCK FRAME POSITION BRACKET     |
| 8   | 10561             | *         | *          | 1         | 止めねじ           | LIFTING BRACKET GUIDE SCREW 11/64×32 L=6.5 |
| 9   | 12430-A           | *         | *          | 1         | 針棒             | NEEDLE BAR                                 |
| 11  | 10535             | *         | *          | 1         | 針止めねじ          | NEEDLE SET SCREW 3.4×36 L=4.5              |
| 12  | N0820             | *         | *          | 1         | 針              | NEEDLE                                     |
| 13  | 19426             | *         | *          | 1         | 針棒抱き           | NEEDLE BAR CONNECTING STUD                 |
| 14  | 13365             | *         | *          | 1         | 針棒抱き締めねじ       | PINCH SCREW M4×0.7 L=9.0                   |
| 15  | 10726             | *         | *          | 1         | 針棒抱き油芯         | OIL WICK                                   |
| 16  | 10578             | *         | *          | 1         | 上送り竿           | NEEDLE BAR ROCK FRAME ROCK SHAFT           |
| 17  | 11876C            | *         | *          | 1         | 上送り竿角玉(組)      | SLIDE BLOCK COMPLETE                       |
| 18  | 11877             | *         | *          | 1         | 上送り竿角玉         | SLIDE BLOCK                                |
| 19  | 11876             | *         | *          | 1         | 上送り竿ピンねじ       | SLIDE BLOCK STUD                           |
| 20  | 10581             | *         | *          | 1         | 上送り竿ピンねじ止めねじ   | SET SCREW 7/32×32 L=7.0                    |
| 21  | 15016             | *         | *          | 1         | 連結             | ROCK SHAFT CRANK                           |
| 22  | 10519             | *         | *          | 1         | 連結締めねじ         | PINCH SCREW 6.75×24 L=17.5                 |
| 23  | 10756             | *         | *          | 1         | 連結ロッド          | ROCK SHAFT CRANK CONNECTION                |
| 24  | 10728             | *         | *          | 1         | 連結ロッド油芯        | OIL WICK                                   |
| 25  | 8014              | *         | *          | 1         | 連結ロッド皿ねじ(小)    | HINGE SCREW 9/32×28 L=13.1                 |
| 26  | 8105              | *         | *          | 1         | 連結ロッド皿ねじ(小)ナット | NUT 9/32×28                                |
| 27  | 10758             | *         | *          | 1         | 連結ロッド皿ねじ(大)    | HINGE SCREW 11/32×28 L=26.0                |
| 28  | 15017             | *         | *          | 1         | 送り調節パイプ        | NEEDLE BAR ROCK FRAME REGULATING PIPE      |
| 29  | 15019             | *         | *          | 1         | 送り竿後だるま        | FEED ROCK SHAFT CRANK                      |
| 30  | 10754             | *         | *          | 1         | 送り竿後だるま締めねじ    | PINCH SCREW 6.75×24 L=16.0                 |
| 31  | 15018             | *         | *          | 1         | 調節パイプワッシャー     | WASHER                                     |
| 32  | 3036              | *         | *          | 1         | 連結ロッド皿ねじ(大)ナット | NUT 11/32×28                               |
| 33  | 10779             | *         | *          | 1         | 油芯押え割ピン        | CLIP                                       |
| 34  | 10778             | *         | *          | 1         | 油芯             | OIL WICK                                   |
| 35  | 4221              | *         | *          | 1         | 油芯押え           | OIL WICK RETAINER                          |
| 36  | 6604              | *         | *          | 1         | 糸調子棒(短)止めねじ    | SCREW 9/64×40 L=12.0                       |

大弓、押え棒大板ばね  
KNEE LIFTER LIFTING LEVER, PRESSER BAR SPRING



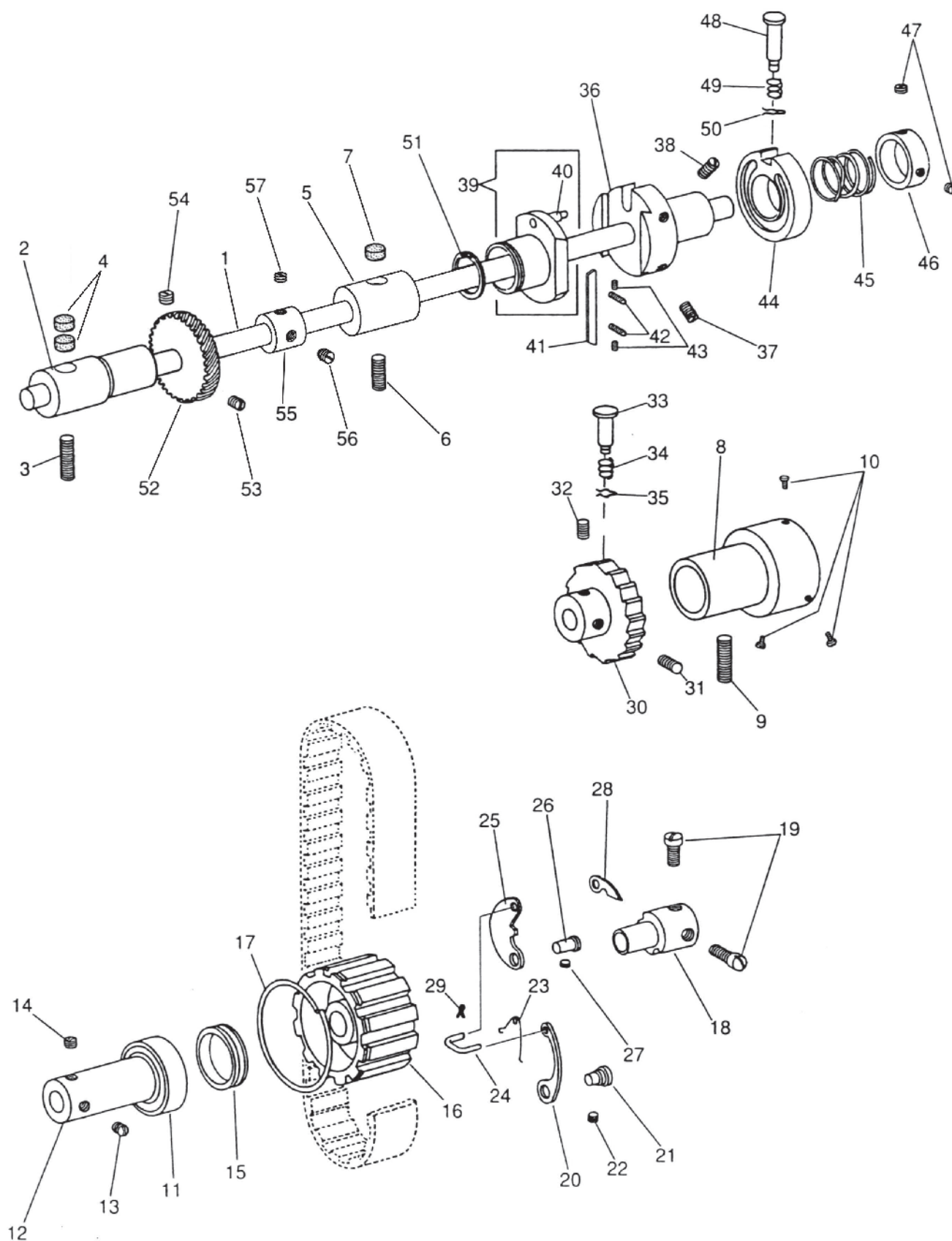
# 大弓、押え棒大板ばね

## KNEE LIFTER LIFTING LEVER, PRESSER BAR SPRING

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名            | DESCRIPTION                              |
|-----|-------------------|-------|--------|-----------|---------------|------------------------------------------|
| 1   | 90516             | *     | *      | 1         | 大弓            | KNEE LIFTER LIFTING LEVER                |
| 2   | 10712             | *     | *      | 1         | 大弓止めねじ        | HINGE SCREW 6.75×24                      |
| 3   | 13059             | *     | *      | 1         | 弓ばね           | SPRING                                   |
| 4   | 11154             | *     | *      | 1         | 弓ばね止めねじ       | SCREW 6.75×24                            |
| 5   | 10711             | *     | *      | 1         | 小弓            | KNEE LIFTER CONNECTING LEVER             |
| 6   | 10712             | *     | *      | 1         | 小弓止めねじ        | HINGE SCREW 6.75×24                      |
| 7   | 15075             | *     | *      | 1         | 吊り棒           | KNEE LIFTER CONNECTING LEVER LIFTING ROD |
| 8   | 15076             | *     | *      | 1         | 吊り棒止めピン       | SET PIN                                  |
| 9   | 10714             | *     | *      | 1         | 吊り棒カラー        | LIFTING ROD COLLAR                       |
| 10  | 10561             | *     | *      | 1         | 吊り棒カラー止めねじ    | SET SCREW 11/64×32 L=6.5                 |
| 11  | 10717C            | *     | *      | 1         | 吊り棒土台(組)      | LIFTING ROD ROLLER BRACKET COMPLETE      |
| 12  | 10717             | *     | *      | 1         | 吊り棒土台         | LIFTING ROD ROLLER BRACKET               |
| 13  | 10718             | *     | *      | 1         | 吊り棒土台ローラー     | LIFTING ROD ROLLER                       |
| 14  | 10719             | *     | *      | 1         | 吊り棒土台ローラー止めねじ | SCREW 3.4×36                             |
| 15  | 10561             | *     | *      | 1         | 吊り棒土台止めねじ     | SET SCREW 11/64×32 L=6.5                 |
| 16  | 15156             | *     | *      | 1         | 押え棒大板ばね       | PRESSER BAR SPRING (FLAT)                |
| 17  | 10706             | *     | *      | 1         | 大板ばね受けねじ      | PRESSER BAR SPRING SUPPORT SCREW         |
| 18  | 11156             | *     | *      | 1         | 大板ばね調節ねじ      | PRESSER BAR SPRING REGULATING SCREW      |

下軸、下ベルトプーリー、送りカム

HOOK DRIVING SHAFT, SAFETY CLUTCH PULLEY, FEED DRIVING CAM



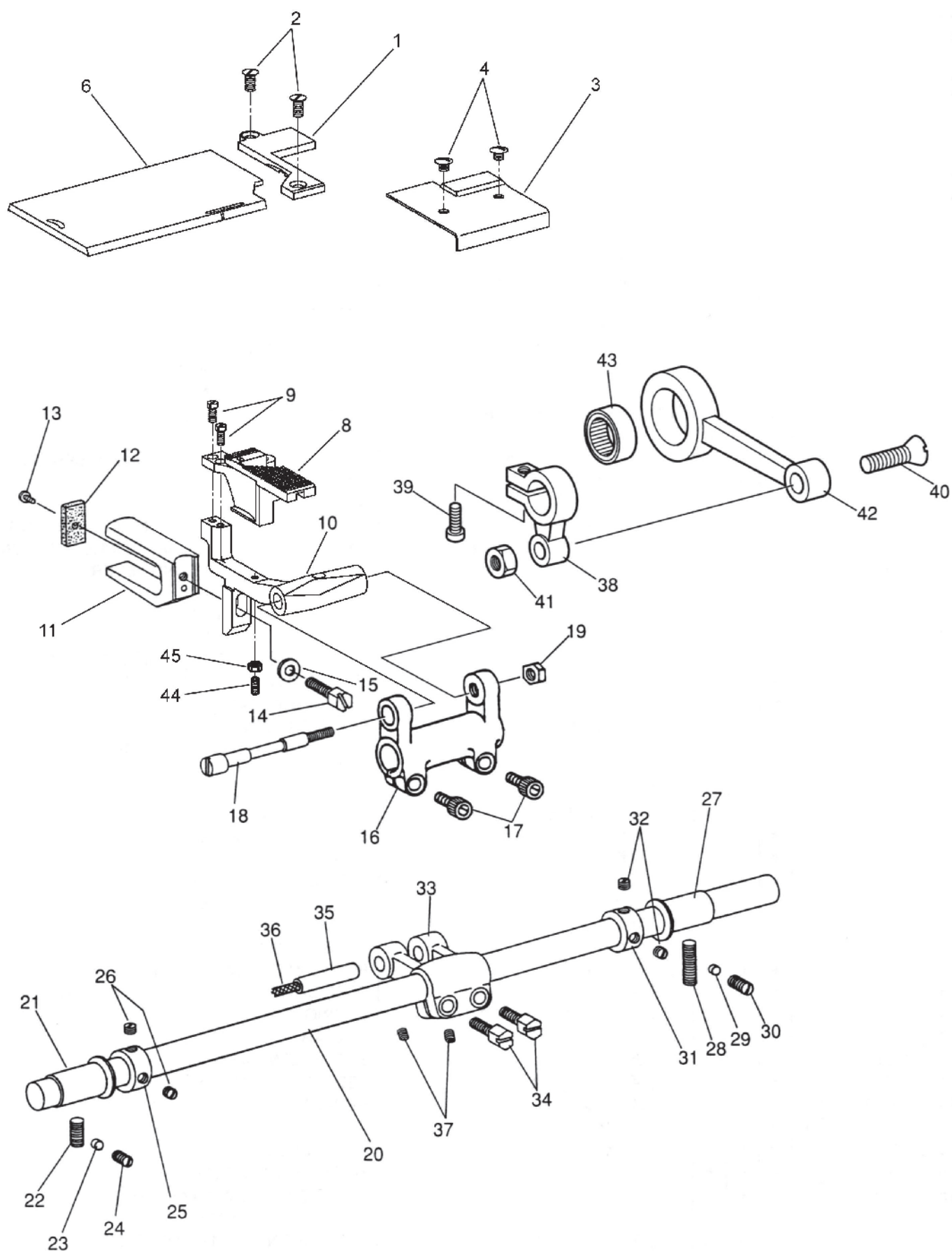
下軸、下ベルトプーリー、送りカム

HOOK DRIVING SHAFT, SAFETY CLUTCH PULLEY, FEED DRIVING CAM

| NO. | 部品番号<br>PARTS NO. | F<br>8LVMF | F<br>8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                           |
|-----|-------------------|------------|-------------|-----------|-----------------|---------------------------------------|
| 1   | 10944             | *          | *           | 1         | 下軸              | HOOK DRIVING SHAFT                    |
| 2   | 10950             | *          | *           | 1         | 下軸(前)メタル        | HOOK DRIVING SHAFT BUSHING (FRONT)    |
| 3   | 10571             | *          | *           | 1         | 止めねじ            | SET SCREW 6.75×24 L=20.0              |
| 4   | 11080             | *          | *           | 2         | 下軸(前)メタルフェルト    | OILING FELT                           |
| 5   | 25235             | *          | *           | 1         | 下軸(中間)メタル       | HOOK DRIVING SHAFT BUSHING (MIDDLE)   |
| 6   | 10522             | *          | *           | 1         | 止めねじ            | SET SCREW 6.75×24 L=14.0              |
| 7   | 11080             | *          | *           | 1         | 下軸(中間)メタルフェルト   | OILING FELT                           |
| 8   | 25623             | *          | *           | 1         | 下軸ベアリングケース      | HOOK DRIVING SHAFT BUSHING (BACK)     |
| 9   | 10571             | *          | *           | 1         | 止めねじ            | SET SCREW 6.75×24 L=20.0              |
| 10  | 25661             | *          | *           | 3         | 溝付リング止めねじ       | SCREW 9/64×40 L=5.0                   |
| 11  | 10567             | *          | *           | 1         | 下軸ベアリング         | BALL BEARING                          |
| 12  | 10607             | *          | *           | 1         | 下軸ベアリングカラー      | COLLAR                                |
| 13  | 10566             | *          | *           | 1         | 止めねじ            | SET SCREW 1/4×32 L=5.5                |
| 14  | 10658             | *          | *           | 1         | 位置決めねじ          | POSITION SCREW 1/4×32 L=5.5           |
| 15  | 10608             | *          | *           | 1         | 溝付リング           | BALL BEARING RETAINING WASHER         |
| 16  | 10610-01          | *          | *           | 1         | 下ベルトプーリー        | SAFETY CLUTCH PULLEY                  |
| 17  | 10574             | *          | *           | 1         | プーリーリング         | PULLEY SPRING FLANGE                  |
| 18  | 10611             | *          | *           | 1         | 下ベルトプーリー心棒      | SAFETY CLUTCH COLLAR                  |
| 19  | 10612             | *          | *           | 2         | 止めねじ            | SCREW 1/4×32 L=10.5                   |
| 20  | 10615             | *          | *           | 1         | 下ベルトプーリー板ばね     | SAFETY CLUTCH LOCKING LEVER SPRING    |
| 21  | 10614             | *          | *           | 1         | 下ベルトプーリー段ピン     | HINGE PIN                             |
| 22  | 10581             | *          | *           | 1         | 下ベルトプーリー段ピン止めねじ | SCREW 7/32×32 L=7.0                   |
| 23  | 10619             | *          | *           | 1         | 下ベルトプーリースプリング   | SAFETY CLUTCH THROW IN LATCH SPRING   |
| 24  | 10618             | *          | *           | 1         | 下ベルトプーリー小連結     | SAFETY CLUTCH RATCHET CONNECTING LINK |
| 25  | 10616             | *          | *           | 1         | 下ベルトプーリー掛金      | SAFETY CLUTCH LOCKING LEVER           |
| 26  | 10613             | *          | *           | 1         | 下ベルトプーリー掛金ピン    | HINGE STUD                            |
| 27  | 10581             | *          | *           | 1         | 掛金ピン止めねじ        | SCREW 7/32×32 L=7.0                   |
| 28  | 10617             | *          | *           | 1         | 下ベルトプーリー小爪      | SAFETY CLUTCH RATCHET                 |
| 29  | 10620             | *          | *           | 1         | 下ベルトプーリー割ピン     | SAFETY CLUTCH THROW IN LATCH PIN      |
| 30  | 10622             | *          | *           | 1         | 爪車              | HOOK DRIVING SHAFT LOCK RATCHET       |
| 31  | 10766             | *          | *           | 1         | 止めねじ            | SET SCREW 1/4×32 L=7.0                |
| 32  | 10639             | *          | *           | 1         | 位置決めねじ          | POSITION SCREW 1/4×32 L=8.0           |
| 33  | 10672             | *          | *           | 1         | 押しボタン(小)        | FEED REGULATING STUD (SMALL)          |
| 34  | 10673             | *          | *           | 1         | スプリング           | SPRING                                |
| 35  | 10674             | *          | *           | 1         | 止めピン            | CLIP                                  |
| 36  | 10627             | *          | *           | 1         | 送りカム土台          | FEED DRIVING FLANGE                   |
| 37  | 10765             | *          | *           | 1         | 止めねじ            | SET SCREW 1/4×32 L=11.0               |
| 38  | 10628             | *          | *           | 1         | 位置決めねじ          | POSITION SCREW 1/4×32 L=12.0          |
| 39  | 15022             | *          | *           | 1         | 送りカム            | FEED DRIVING CAM                      |
| 40  | 10634             | *          | *           | 1         | 送りカムかしめピン       | FEED DRIVING ECCENTRIC PIN            |
| 41  | 10631             | *          | *           | 1         | カミソリ            | FEED DRIVING ECCENTRIC FRICTION GIB   |
| 42  | 10629             | *          | *           | 2         | 止めねじ            | SCREW 1/8×40 L=8.0                    |
| 43  | 10630             | *          | *           | 2         | 位置決めねじ          | POSITION SCREW 1/8×40 L=5.0           |
| 44  | 10626             | *          | *           | 1         | 渦巻きカム           | FEED DRIVING ECCENTRIC ADJUSTING DISC |
| 45  | 10625             | *          | *           | 1         | 押しリングスプリング      | SPRING                                |
| 46  | 10623             | *          | *           | 1         | 押しリング           | COLLAR                                |
| 47  | 10566             | *          | *           | 2         | 止めねじ            | SET SCREW 1/4×32 L=5.5                |
| 48  | 10671             | *          | *           | 1         | 押しボタン(大)        | FEED REGULATING STUD (LARGE)          |
| 49  | 10673             | *          | *           | 1         | スプリング           | SPRING                                |
| 50  | 10674             | *          | *           | 1         | 止めピン            | CLIP                                  |
| 51  | 15023             | *          | *           | 1         | 止め輪             | RETAINING RING                        |
| 52  | 10638             | *          | *           | 1         | 大ギヤー            | HOOK DRIVING GEAR                     |
| 53  | 10639             | *          | *           | 1         | 位置決めねじ          | POSITION SCREW 1/4×32 L=8.0           |
| 54  | 10766             | *          | *           | 1         | 止めねじ            | SET SCREW 1/4×32 L=7.0                |
| 55  | 11713             | *          | *           | 1         | 送り上下カム          | FEED LIFTING CAM                      |
| 56  | 13031             | *          | *           | 1         | 位置決めねじ          | POSITION SCREW 13/64×32 L=4.7         |
| 57  | 13050             | *          | *           | 1         | 止めねじ            | SET SCREW 13/64X32 L=2.5              |



針板、送り土台、送り軸  
THROAT PLATE, FEED BAR, FEED ROCK SHAFT





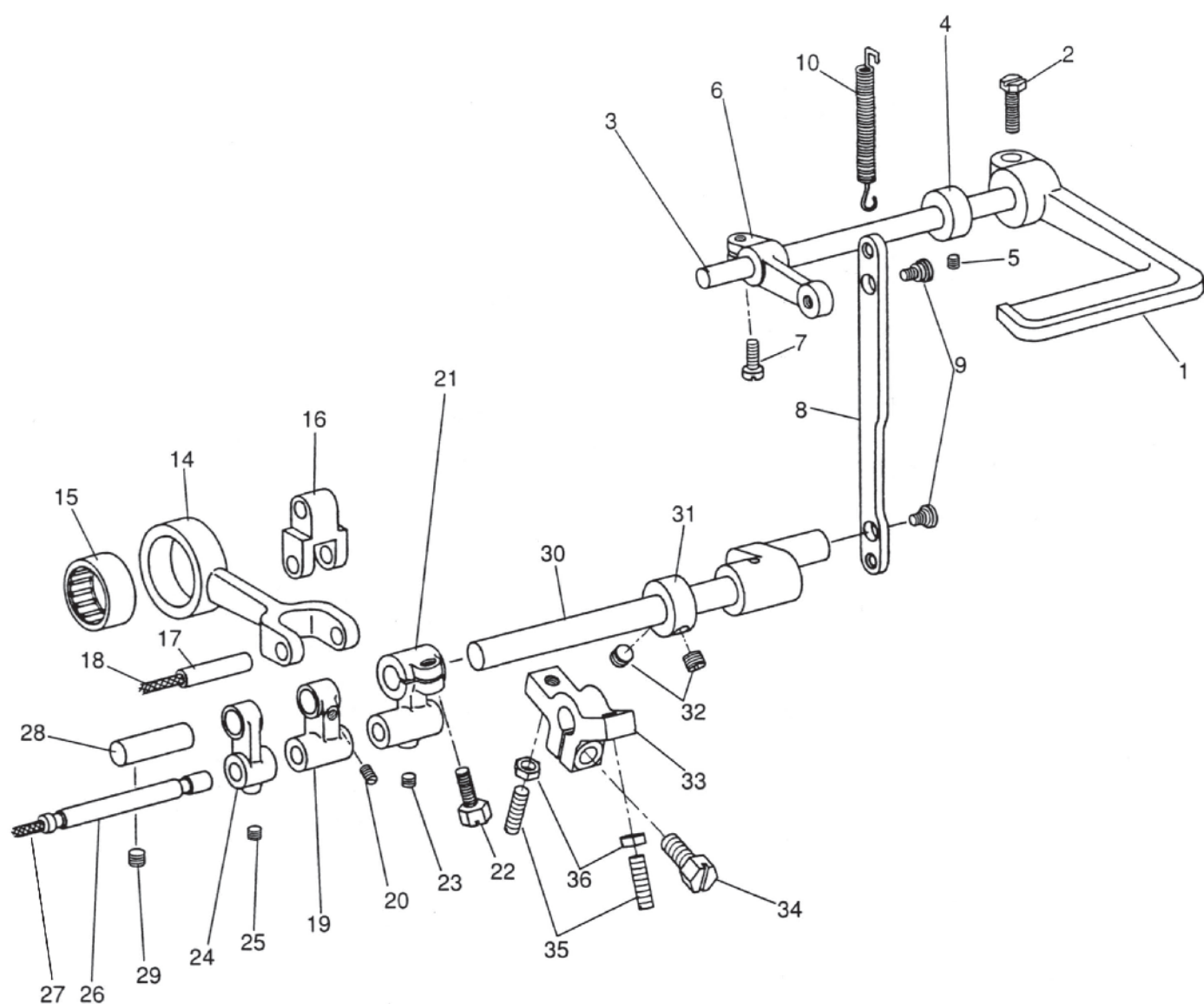
針板、送り土台、送り軸

THROAT PLATE, FEED BAR, FEED ROCK SHAFT

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                       |
|-----|-------------------|-------|--------|-----------|-----------------|-----------------------------------|
| 1   | 90519             | *     | *      | 1         | 針板              | THROAT PLATE                      |
| 2   | 6031-01           | *     | *      | 2         | 針板止めねじ          | SCREW 11/64×40 L=9.0              |
| 3   | 90522             | *     | *      | 1         | ベッド前プレート        | BED FRONT PLATE                   |
| 4   | 21177             | *     | *      | 2         | ベッド前プレート止めねじ    | SCREW 11/64X40 L=4.0              |
| 6   | 90521             | *     | *      | 1         | 角板              | BED SLIDE                         |
| 8   | 90520             | *     | *      | 1         | 送り歯(標準)         | FEED DOG (STANDARD)               |
| 9   | 10601             | *     | *      | 2         | 送り歯止めねじ         | SCREW 1/8×40 L=7.0                |
| 10  | 11065             | *     | *      | 1         | 送り土台            | FEED BAR                          |
| 11  | 10595             | *     | *      | 1         | コの字             | FEED LIFTING CAM FORK             |
| 12  | 10596             | *     | *      | 1         | コの字フェルト         | OILING FELT                       |
| 13  | 10597             | *     | *      | 1         | 止めねじ            | SCREW 1/8×40 L=3.3                |
| 14  | 70129             | *     | *      | 1         | コの字止めねじ         | SCREW 7/32×32 L=15.0              |
| 15  | 10599             | *     | *      | 1         | コの字ワッシャー        | WASHER                            |
| 16  | 16704             | *     | *      | 1         | 送り腕             | FEED DRIVING ROCK FRAME           |
| 17  | 18065             | *     | *      | 2         | 送り腕締ねじ          | PINCH SCREW M5×0.8 L=14.0         |
| 18  | 16705             | *     | *      | 1         | 送り土台ピンねじ        | FEED BAR HINGE PIN                |
| 19  | 16706             | *     | *      | 1         | 送り土台ピンねじナット     | NUT 1/4×28                        |
| 20  | 11888             | *     | *      | 1         | 送り軸             | FEED ROCK SHAFT                   |
| 21  | 10588             | *     | *      | 1         | 送り軸メタル(前)       | FEED ROCK SHAFT BUSHING (FRONT)   |
| 22  | 10522             | *     | *      | 1         | メタル(前)止めねじ      | SCREW 6.75×24 L=14.0              |
| 23  | 11068             | *     | *      | 1         | ライナー            | LINER                             |
| 24  | 10761             | *     | *      | 1         | メタル(前)止めねじ(補助)  | SET SCREW 6.75×24 L=11.0          |
| 25  | 10593             | *     | *      | 1         | 送り軸カラー(前)       | COLLAR (FRONT)                    |
| 26  | 10764             | *     | *      | 2         | 止めねじ            | SET SCREW 6.75×24 L=4.5           |
| 27  | 10763             | *     | *      | 1         | 送り軸(後)メタル       | FEED ROCK SHAFT BUSHING (BACK)    |
| 28  | 10571             | *     | *      | 1         | メタル(後)止めねじ      | SCREW 6.75×24 L=20.0              |
| 29  | 11068             | *     | *      | 1         | ライナー            | LINER                             |
| 30  | 10522             | *     | *      | 1         | メタル(後)止めねじ(補助)  | SET SCREW 6.75×24 L=14.0          |
| 31  | 10593             | *     | *      | 1         | 送り軸カラー(後)       | COLLAR (BACK)                     |
| 32  | 10764             | *     | *      | 2         | 止めねじ            | SET SCREW 6.75×24 L=4.5           |
| 33  | 16708             | -     | *      | 1         | 送り軸前だるま         | FEED ROCK SHAFT CRANK             |
| 34  | 19420             | -     | *      | 2         | 送り軸前だるま締ねじ      | PINCH SCREW 1/4×28 L=16.0         |
| 35  | 11962             | -     | *      | 1         | 送り軸前だるまピン       | FEED ROCK SHAFT CRANK STUD        |
| 36  | 11954             | -     | *      | 1         | 送り軸前だるまピン油芯     | OIL WICK                          |
| 37  | 11953             | -     | *      | 2         | 送り軸前だるまピン止めねじ   | SET SCREW 7/32×32 L=5.5           |
| 38  | 15027             | *     | -      | 1         | 送り軸前だるま         | FEED ROCK SHAFT CRANK             |
| 39  | 10754             | *     | -      | 1         | 送り軸前だるま締ねじ      | PINCH SCREW 6.75×24 L=16.0        |
| 40  | 10758             | *     | -      | 1         | 下送りロッド皿ねじ       | HINGE SCREW 11/32×28 L=26.0       |
| 41  | 3036              | *     | -      | 1         | 下送りロッド皿ねじナット    | NUT 11/32×28                      |
| 42  | 15021             | *     | -      | 1         | 下送りロッド          | FEED DRIVING ECCENTRIC CONNECTION |
| 43  | 10773             | *     | -      | 1         | 下送りロッドニードルベアリング | NEEDLE BEARING                    |
| 44  | 11066             | *     | *      | 1         | 送り歯受ねじ          | SCREW 1/8X40 L=12.5               |
| 45  | 11067             | *     | *      | 1         | 送り歯受ねじナット       | NUT 1/8X40                        |

# バックレバー、下送りロッド

## FEED REVERSING LEVER, FEED DRIVING ECCENTRIC CONNECTION

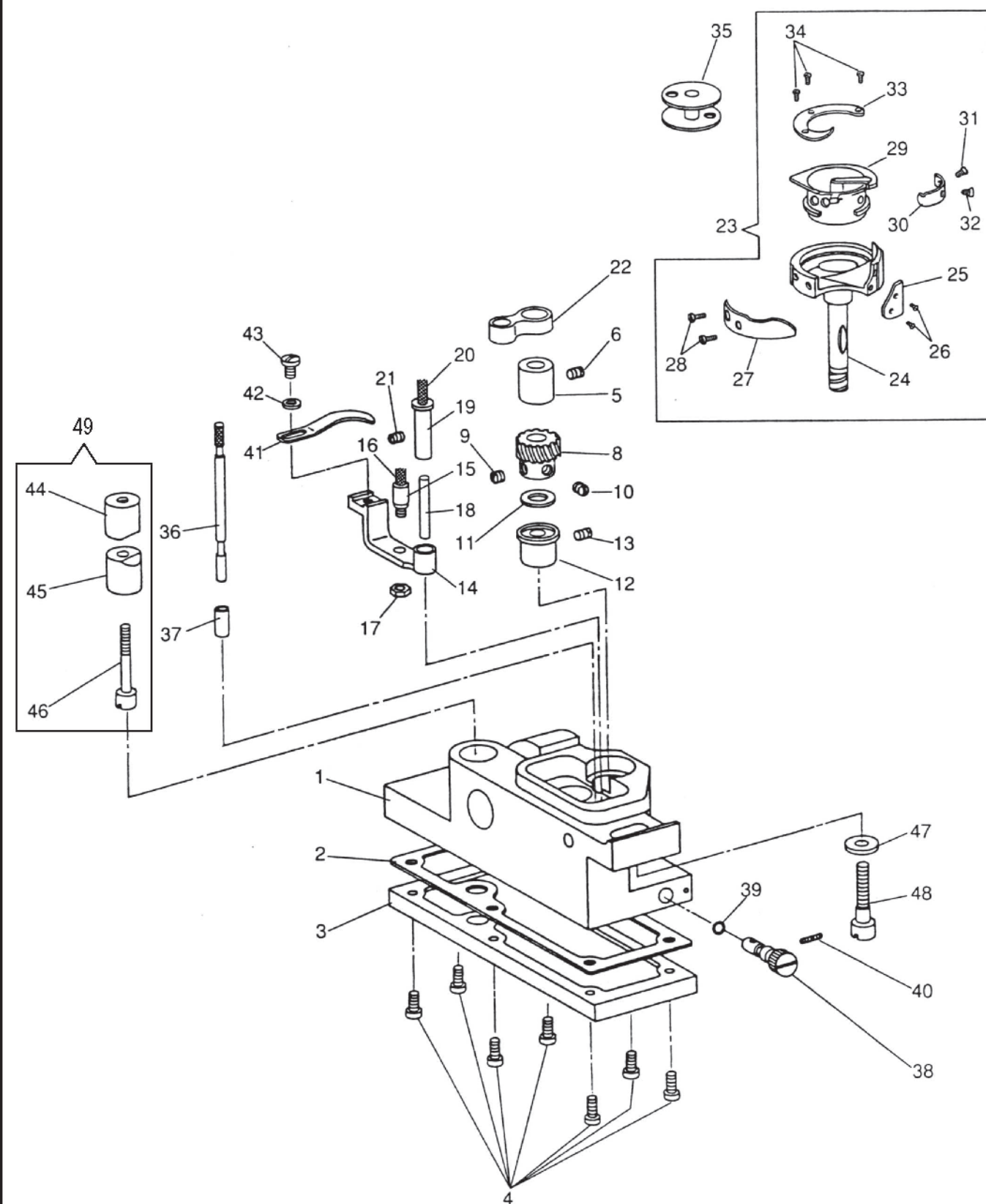


# バックレバー、下送りロッド

## FEED REVERSING LEVER, FEED DRIVING ECCENTRIC CONNECTION

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                            |
|-----|-------------------|-------|--------|-----------|-----------------|----------------------------------------|
| 1   | 34031             | -     | *      | 1         | バックレバー          | FEED REVERSING LEVER                   |
| 2   | 10845             | -     | *      | 1         | バックレバー締ねじ       | SCREW 15/64×28 L=18.0                  |
| 3   | 15208             | -     | *      | 1         | バックレバー軸         | FEED REVERSING LEVER SHAFT             |
| 4   | 10802             | -     | *      | 1         | バックレバー軸カラー      | COLLAR                                 |
| 5   | 8009              | -     | *      | 1         | 止めねじ            | SET SCREW 15/64×28 L=7.5               |
| 6   | 11942             | -     | *      | 1         | レバー軸だるま         | FEED REVERSING LEVER SHAFT CRANK       |
| 7   | 1365              | -     | *      | 1         | レバー軸だるま締ねじ      | PINCH SCREW 15/64×28 L=16.0            |
| 8   | 11943             | -     | *      | 1         | バック連結ロッド        | FEED REVERSING CONNECTION ROD          |
| 9   | 10712             | -     | *      | 2         | バック連結ロッド段ねじ     | HINGE SCREW 6.75×24                    |
| 10  | 10806             | -     | *      | 1         | バックレバー戻ばね       | FEED REVERSING LEVER SPRING            |
| 14  | 11951             | -     | *      | 1         | 下送りロッド          | FEED DRIVING ECCENTRIC CONNECTION      |
| 15  | 10773             | -     | *      | 1         | 下送りロッドニードルベアリング | NEEDLE BEARING                         |
| 16  | 11955             | -     | *      | 1         | ニ又リンク           | FEED DRIVING ECCENTRIC CONNECTION LINK |
| 17  | 11952             | -     | *      | 1         | 下送りロッドピン        | HINGE PIN                              |
| 18  | 11954             | -     | *      | 1         | 下送りロッドピン油芯      | OIL WICK                               |
| 19  | 11956             | -     | *      | 1         | メガネリンク          | FEED REVERSING SHAFT CRANK LINK        |
| 20  | 11953             | -     | *      | 1         | メガネリンク止めねじ      | SET SCREW 7/32×32 L=5.5                |
| 21  | 16707             | -     | *      | 1         | 切換えクランク(右)      | FEED REVERSING SHAFT CRANK             |
| 22  | 19420             | -     | *      | 1         | 切換えクランク(右)締ねじ   | PINCH SCREW 1/4×28 L=16.0              |
| 23  | 11953             | -     | *      | 1         | 切換えクランク(右)止めねじ  | SET SCREW 7/32×32 L=5.5                |
| 24  | 11958             | -     | *      | 1         | 切換えクランク(左)      | FEED REVERSING MECHANISM SUPPORT LINK  |
| 25  | 11953             | -     | *      | 1         | 切換えクランク(左)止めねじ  | SET SCREW 7/32×32 L=5.5                |
| 26  | 31029             | -     | *      | 1         | 切換えクランクピン       | FEED REVERSING SHAFT CRANK HINGE STUD  |
| 27  | 11960             | -     | *      | 1         | 切換えクランクピン油芯     | OIL WICK                               |
| 28  | 11950             | -     | *      | 1         | 切換えクランク(左)支え軸   | FEED REVERSING MECHANISM SUPPORT LINK  |
| 29  | 10766             | -     | *      | 1         | 止めねじ            | SET SCREW 1/4×32 L=7.0                 |
| 30  | 10404C            | -     | *      | 1         | バック土台軸          | FEED REVERSING SHAFT                   |
| 31  | 11947             | -     | *      | 1         | カラー             | COLLAR                                 |
| 32  | 10566             | -     | *      | 2         | 止めねじ            | SET SCREW 1/4×32 L=5.5                 |
| 33  | 11948             | -     | *      | 1         | バック調節ブラケット      | FEED REVERSING SHAFT BRACKET           |
| 34  | 10754             | -     | *      | 1         | バック調節ブラケット止めねじ  | SET SCREW 6.75×24 L=16.0               |
| 35  | 11949             | -     | *      | 2         | 制限ねじ            | STOPPING SCREW M5×0.8 L=18.0           |
| 36  | 4135              | -     | *      | 2         | ナット             | NUT M5×0.8                             |

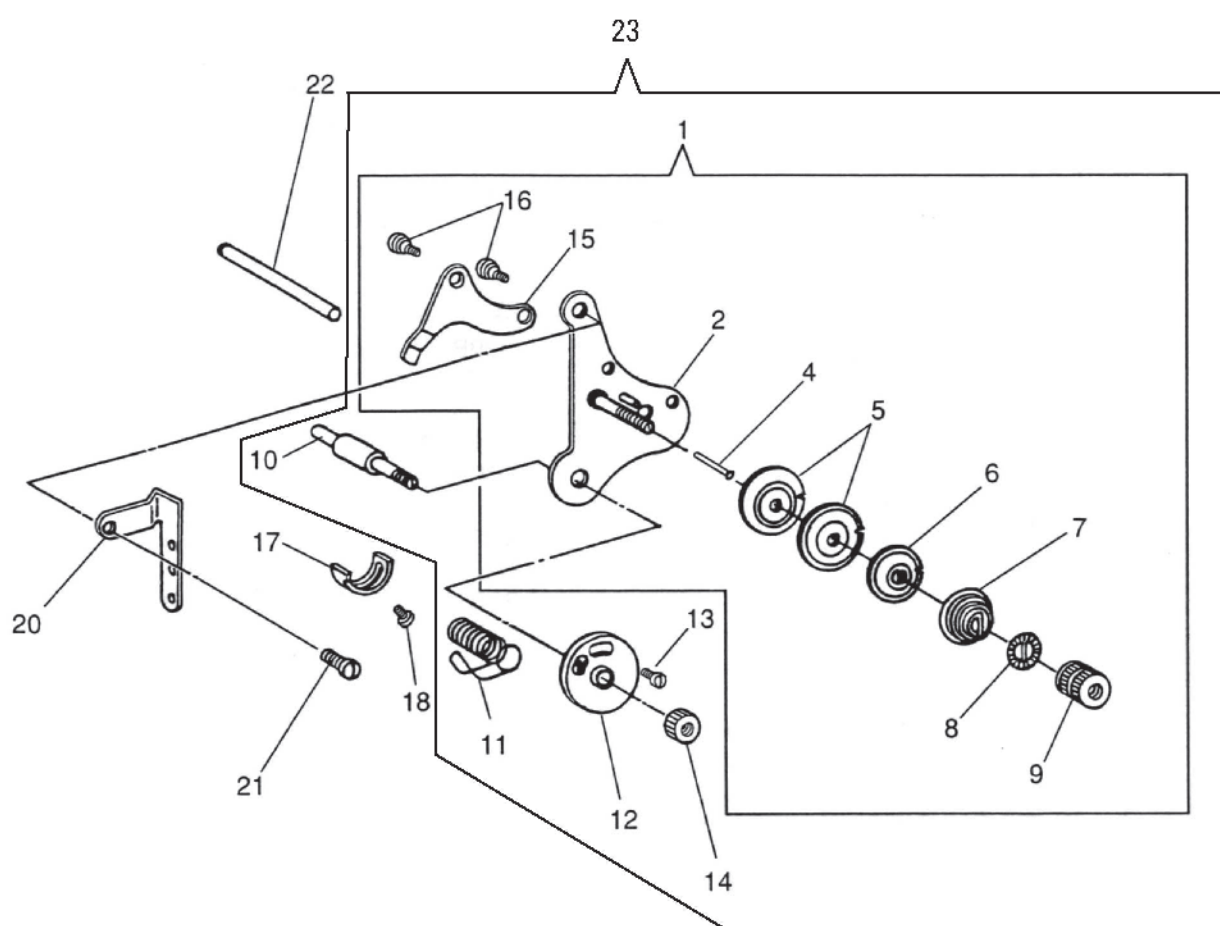
カマ土台、カマ  
HOOK SADDLE, HOOK



カマ土台、カマ  
HOOK SADDLE, HOOK

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名            | DESCRIPTION                        |
|-----|-------------------|-------|--------|-----------|---------------|------------------------------------|
| 1   | 15520             | *     | *      | 1         | カマ土台          | HOOK SADDLE                        |
| 2   | 15092             | *     | *      | 1         | シートパッキン       | PACKING                            |
| 3   | 15521             | *     | *      | 1         | カマ土台油タンク      | OIL RESERVOIR                      |
| 4   | 15007             | *     | *      | 7         | 止めねじ          | SCREW 9/64×40 L=10.0               |
| 5   | 15095             | *     | *      | 1         | カマ土台メタル(上)    | BUSHING (UPPER)                    |
| 6   | 11176             | *     | *      | 1         | 止めねじ          | SCREW 7/32×32 L=5.5                |
| 8   | 10657             | *     | *      | 1         | 小ギヤー          | HOOK DRIVING PINION (SPIRAL)       |
| 9   | 10658             | *     | *      | 1         | 位置決めねじ        | POSITION SCREW 1/4×32 L=5.5        |
| 10  | 10767             | *     | *      | 1         | 止めねじ          | SET SCREW 1/4×32 L=4.5             |
| 11  | 10644             | *     | *      | 1         | ワッシャー         | WASHER                             |
| 12  | 15096             | *     | *      | 1         | カマ土台メタル(下)    | BUSHING (LOWER)                    |
| 13  | 11176             | *     | *      | 1         | 止めねじ          | SCREW 7/32×32 L=5.5                |
| 14  | 15049             | *     | *      | 1         | オープナー土台       | BOBBIN CASE OPENER LEVER           |
| 15  | 10651             | *     | *      | 1         | めがねピン         | OPENER LEVER DRIVING SCREW STUD    |
| 16  | 10727             | *     | *      | 1         | めがねピンフェルト     | FELT                               |
| 17  | 10652             | *     | *      | 1         | ナット           | NUT 11/64×40                       |
| 18  | 11137             | *     | *      | 1         | オープナー土台ピンパイプ  | HINGE STUD OIL FURNISHING TUBE     |
| 19  | 15050             | *     | *      | 1         | オープナー土台ピン     | OPENER LEVER HINGE STUD            |
| 20  | 10727             | *     | *      | 1         | オープナー土台ピンフェルト | FELT                               |
| 21  | 10573             | *     | *      | 1         | 止めねじ          | SET SCREW 7/32×32 L=11.0           |
| 22  | 15051             | *     | *      | 1         | カマ連結メガネ       | BOBBIN CASE LEVER LINK             |
| 23  | 15502             | *     | *      | 1         | カマ(組)         | HOOK COMPLETE                      |
| 24  | 16407-01          | *     | *      | 1         | 外カマ           | HOOK                               |
| 25  | 16407-07          | *     | *      | 1         | 糸案内板          | THREAD GUIDE                       |
| 26  | 16407-08          | *     | *      | 2         | 止めねじ          | SCREW                              |
| 27  | 16407-05          | *     | *      | 1         | 針受板           | NEEDLE GUARD                       |
| 28  | 16407-06          | *     | *      | 2         | 止めねじ          | SCREW                              |
| 29  | 15040-02          | *     | *      | 1         | 内カマ           | BOBBIN CASE COMPLETE               |
| 30  | 15040-10          | *     | *      | 1         | 糸調子バネ         | BOBBIN CASE TENSION SPRING         |
| 31  | 16407-11          | *     | *      | 1         | 糸調子バネ止めねじ     | SET SCREW                          |
| 32  | 16407-12          | *     | *      | 1         | 糸調子バネ調子ねじ     | TENSION REGULATING SCREW           |
| 33  | 15502-03          | *     | *      | 1         | 内カマ押え         | HOOK GIB                           |
| 34  | 16407-04          | *     | *      | 3         | 内カマ押え止めねじ     | HOOK GIB SCREW                     |
| 35  | 15041             | *     | *      | 1         | ボビン           | BOBBIN                             |
| 36  | 15052             | *     | *      | 1         | オイルゲージ        | OIL GAUGE                          |
| 37  | 11131             | *     | *      | 1         | オイルゲージ案内パイプ   | OIL GAUGE GUIDE TUBE               |
| 38  | 15093             | *     | *      | 1         | 油調節ダイヤル       | OIL REGULATING SCREW               |
| 39  | 15094             | *     | *      | 1         | Oリング          | O-RING                             |
| 40  | 10629             | *     | *      | 1         | 油調節ダイヤル止めねじ   | SET SCREW 1/8×40 L=8.0             |
| 41  | 15048             | *     | *      | 1         | ボビンケースオープナー   | BOBBIN CASE OPENER                 |
| 42  | 10677             | *     | *      | 1         | ワッシャー         | WASHER                             |
| 43  | 10650             | *     | *      | 1         | オープナー止めねじ     | SCREW 3.4×36 L=6.0                 |
| 44  | 25614             | *     | *      | 1         | カマ土台締付けカラー(上) | PINCH SLEEVE (UPPER)               |
| 45  | 25615             | *     | *      | 1         | カマ土台締付けカラー(下) | PINCH SLEEVE (LOWER)               |
| 46  | 25616             | *     | *      | 1         | カマ土台締付けねじ     | PINCH SLEEVE SCREW 15/64×28 L=32.0 |
| 47  | 10647             | *     | *      | 1         | ワッシャー         | WASHER                             |
| 48  | 10646             | *     | *      | 1         | カマ土台止めねじ      | SCREW 6.75×24 L=28.0               |
| 49  | 25614C            | *     | *      | 1         | カマ土台カラー(組)ねじ付 | PINCH SLEEVE COMPLETE              |

調子板  
TENSION BRACKET



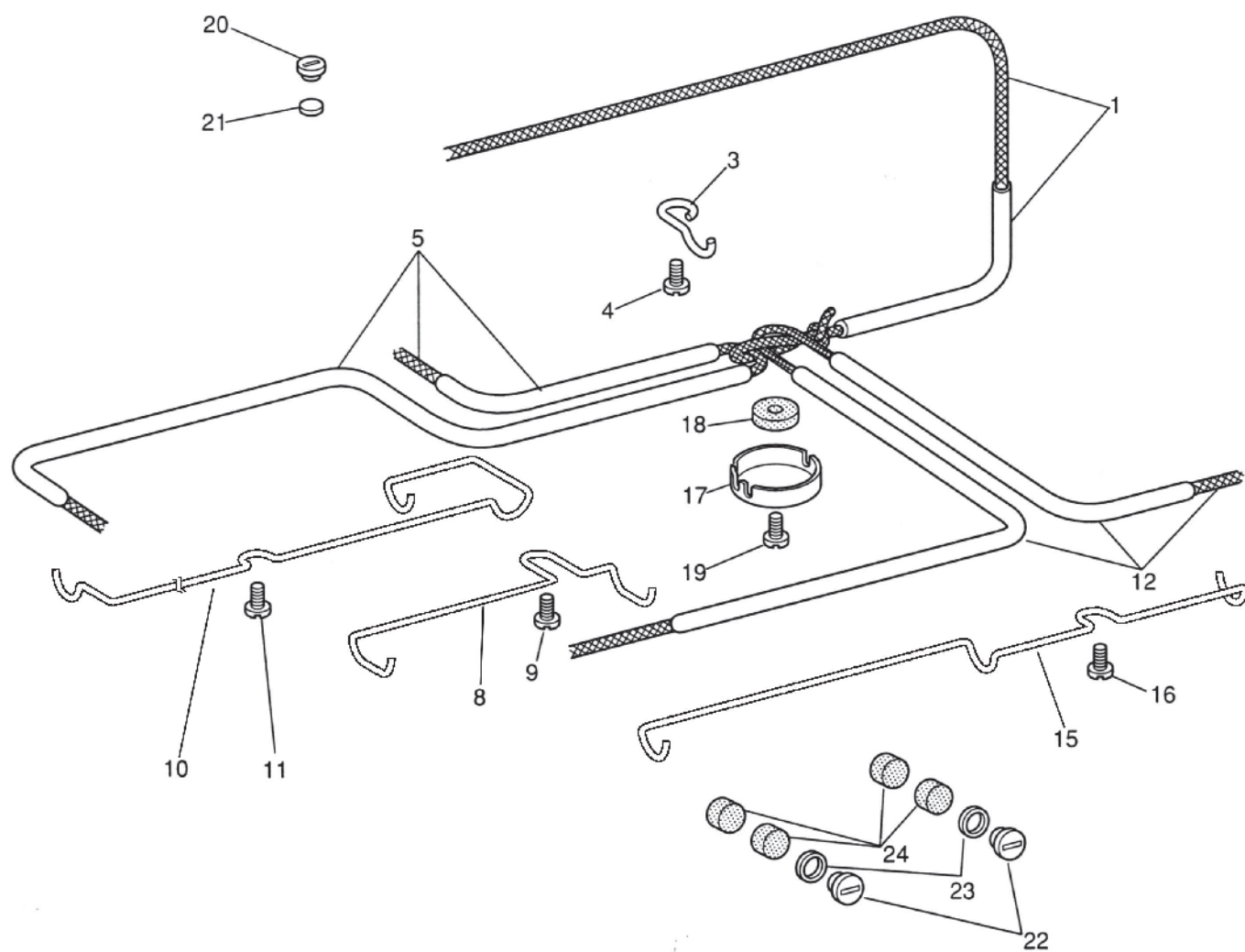
## 調子板

## TENSION BRACKET

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名            | DESCRIPTION                   |
|-----|-------------------|-------|--------|-----------|---------------|-------------------------------|
| 1   | 19421C-A          | *     | *      | 1         | 調子板組(φ1.4)    | TENSION BRACKET COMPLETE      |
| 2   | 19421             | *     | *      | 1         | 調子板           | TENSION BRACKET               |
| 4   | 10793             | *     | *      | 1         | 糸ゆるめ段ピン       | TENSION RELEASE PIN           |
| 5   | 19531             | *     | *      | 2         | 調子皿           | TENSION DISC                  |
| 6   | 19532             | *     | *      | 1         | 丸一皿           | TENSION RELEASE WASHER        |
| 7   | 19533             | *     | *      | 1         | 渦巻スプリング(φ1.4) | TENSION SPRING                |
| 8   | 28206             | *     | *      | 1         | ローレットストッパー    | NUT WASHER                    |
| 9   | 19513             | *     | *      | 1         | ローレットナット      | NUT 1/4×40                    |
| 10  | 19512             | *     | *      | 1         | 糸調子棒(短)       | THREAD CONTROLLER STUD        |
| 11  | 10689             | *     | *      | 1         | 糸引スプリング       | THREAD CONTROLLER SPRING      |
| 12  | 10694             | *     | *      | 1         | 二重皿           | THREAD CONTROLLER DISC        |
| 13  | B118319           | *     | *      | 1         | 二重皿止めねじ       | SCREW 3/32×56 L=6.0           |
| 14  | 19534             | *     | *      | 1         | ローレットナット      | NUT 7/32×32                   |
| 15  | 10678             | *     | *      | 1         | 糸ゆるめ板         | TENSION RELEASE PLATE         |
| 16  | 19422             | *     | *      | 2         | 糸ゆるめ板段ねじ      | SCREW 9/64×40                 |
| 17  | 10690             | *     | *      | 1         | スプリング受        | THREAD CONTROLLER SPRING STOP |
| 18  | 10650             | *     | *      | 1         | スプリング受止めねじ    | SCREW 3.4×36 L=6.0            |
| 20  | 15062             | *     | *      | 1         | 大糸掛           | THREAD RETAINER               |
| 21  | 15055             | *     | *      | 1         | 大糸掛止めねじ       | SCREW 11/64×32 L=9.0          |
| 22  | 10720             | *     | *      | 1         | 糸ゆるめピン(長)     | TENSION RELEASE PLATE ROD     |
| 23  | 19474C            | *     | *      | 1         | 調子板(大組)       | TENSION BRACKET COMPLETE      |



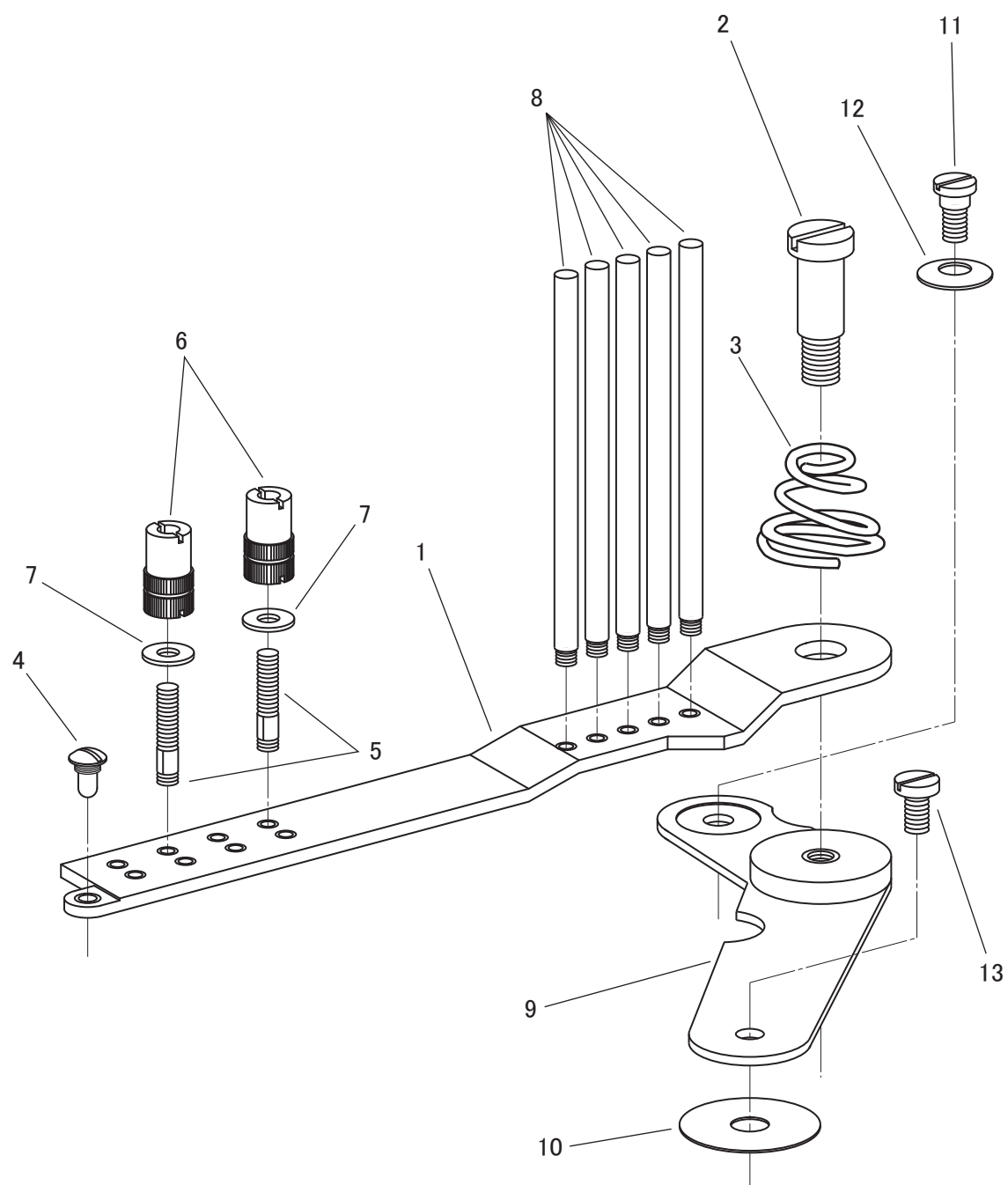
給油  
LUBRICATION



給油  
LUBRICATION

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名            | DESCRIPTION            |
|-----|-------------------|-------|--------|-----------|---------------|------------------------|
| 1   | 15063C            | *     | *      | 1         | ビニールチューブ(組)   | OIL TUBE AND OIL WICK  |
| 3   | 15087             | *     | *      | 1         | ビニールチューブ押え(A) | RETAINER A             |
| 4   | 6333              | *     | *      | 1         | 止めねじ          | SCREW 9/64×40 L=6.5    |
| 5   | 15511C            | *     | *      | 1         | ビニールチューブ(組)   | OIL TUBE AND OIL WICK  |
| 8   | 15088             | *     | *      | 1         | ビニールチューブ押え(B) | RETAINER B             |
| 9   | 6333              | *     | *      | 1         | 止めねじ          | SCREW 9/64×40 L=6.5    |
| 10  | 15508             | *     | *      | 1         | ビニールチューブ押え(C) | RETAINER C             |
| 11  | 6333              | *     | *      | 1         | 止めねじ          | SCREW 9/64×40 L=6.5    |
| 12  | 15509C            | *     | *      | 1         | ビニールチューブ(組)   | OIL TUBE AND OIL WICK  |
| 15  | 15097             | *     | *      | 1         | ビニールチューブ押え(D) | RETAINER D             |
| 16  | 6333              | *     | *      | 1         | 止めねじ          | SCREW 9/64×40 L=6.5    |
| 17  | 15077             | *     | *      | 1         | ベッド油タンク       | BED OIL TUBE CLAMP     |
| 18  | 11106             | *     | *      | 1         | 油タンクフェルト      | OIL FELT               |
| 19  | 11108             | *     | *      | 1         | 止めねじ          | SCREW 1/4×32 L=13.0    |
| 20  | 11085             | *     | *      | 1         | 下軸メタル油栓       | OIL STOP SCREW 7/16×28 |
| 21  | 11069             | *     | *      | 1         | 下軸メタルフェルト     | OIL FELT               |
| 22  | 11070             | *     | *      | 2         | 送り竿メタル油栓      | OIL STOP SCREW 7/16×28 |
| 23  | 11071             | *     | *      | 2         | 油栓パッキン        | PACKING                |
| 24  | 11069             | *     | *      | 4         | 送り竿メタルフェルト    | OIL FELT               |

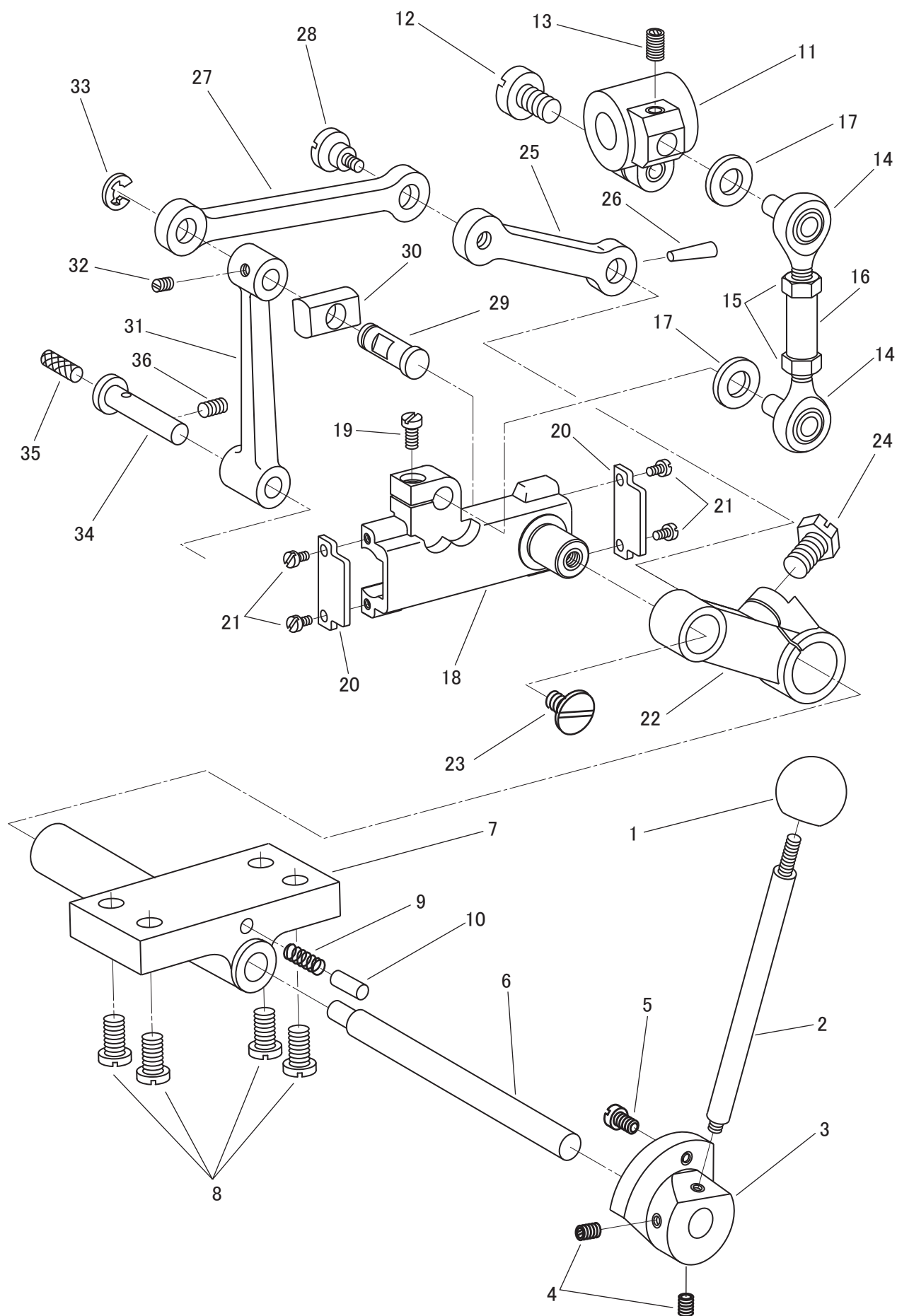
バインダー受板、バインダー受台  
BINDER SET PLATE, BINDER BASE



バインダー受板、バインダー受台  
BINDER SET PLATE, BINDER BASE

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION             |
|-----|-------------------|-------|--------|-----------|-----------------|-------------------------|
| 1   | 90527             | *     | *      | 1         | バインダー受板         | BINDER SET PLATE        |
| 2   | 8086-02           | *     | *      | 1         | バインダー受板段ねじ      | SCREW 5/16X24           |
| 3   | 11823             | *     | *      | 1         | バインダー受板スプリング    | BINDER SET PLATE SPRING |
| 4   | 90528             | *     | *      | 1         | バインダー揺動受ねじ      | SCREW 7/32X32           |
| 5   | 17079             | *     | *      | 2         | バインダー止めねじ       | SCREW 11/64X40 L=22.0   |
| 6   | 17080             | *     | *      | 2         | バインダー止めねじナット    | NUT 11/64X40            |
| 7   | 11142             | *     | *      | 2         | バインダー止めねじワッシャー  | WASHER                  |
| 8   | 90529             | *     | *      | 5         | テープ案内棒          | TAPE GUIDE BAR          |
| 9   | 90526             | *     | *      | 1         | バインダー受台         | BINDER BASE             |
| 10  | 11717             | *     | *      | 1         | バインダー受台ワッシャー    | WASHER                  |
| 11  | 13323             | *     | *      | 1         | バインダー受台段ねじ      | SCREW 13/64X32          |
| 12  | 10703             | *     | *      | 1         | バインダー受台段ねじワッシャー | WASHER                  |
| 13  | 12418             | *     | *      | 1         | バインダー受台止めねじ     | SCREW 13/64X32 L=9.0    |

メス機構 1  
TRIMMING DEVICE 1

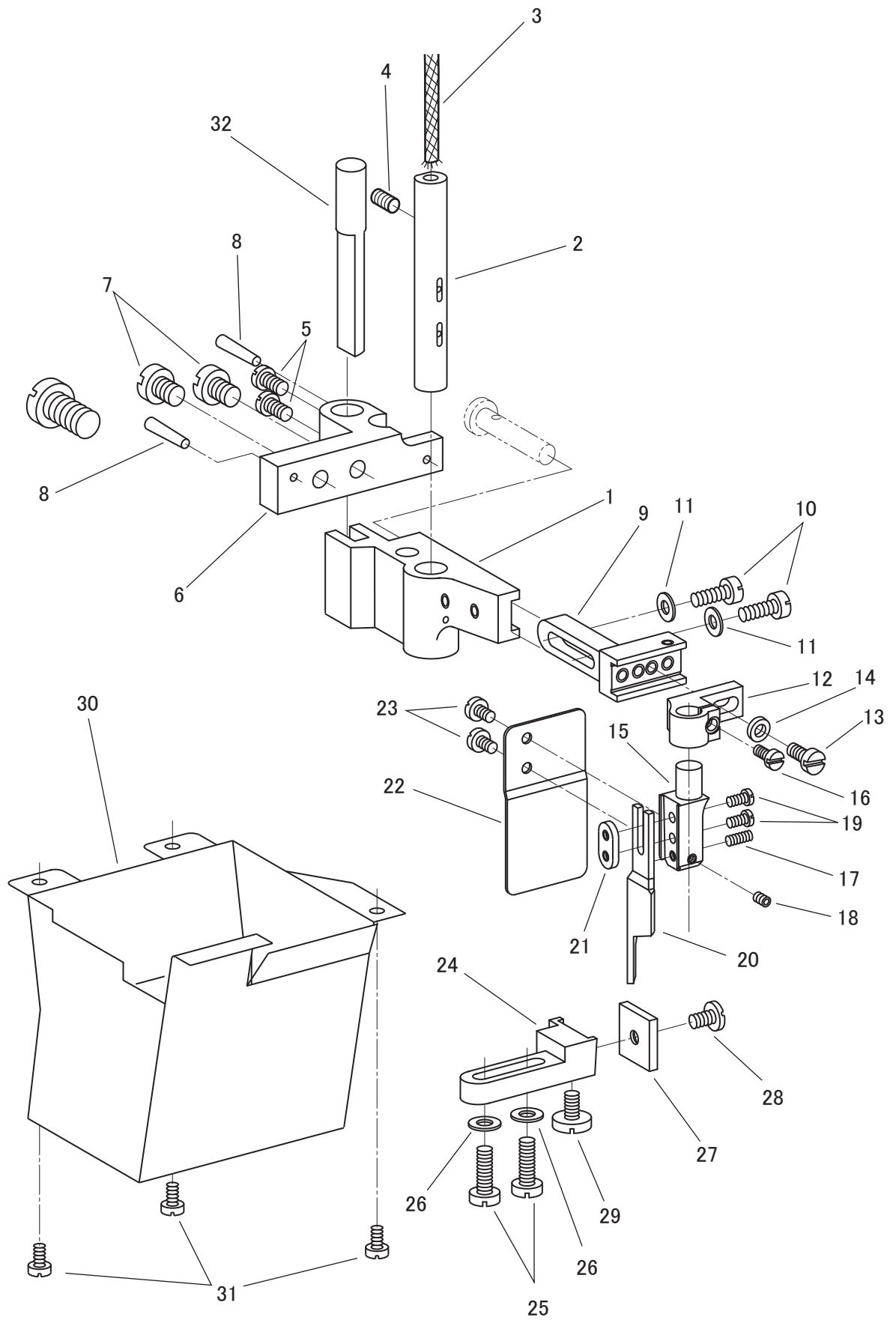


メス機構 1

TRIMMING MECHANISM 1

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名           | DESCRIPTION                    |
|-----|-------------------|-------|--------|-----------|--------------|--------------------------------|
| 1   | 11430             | *     | *      | 1         | レバーにぎり       | KNOB                           |
| 2   | 11429             | *     | *      | 1         | 切換えレバー       | KNIFE SWITCH LEVER             |
| 3   | 15567             | *     | *      | 1         | 切換えダイヤル      | KNIFE SWITCH DIAL              |
| 4   | 15568             | *     | *      | 2         | 切換えダイヤル止めねじ  | SCREW M6X1 L=8                 |
| 5   | 6317              | *     | *      | 1         | ストップねじ       | SCREW 9/64X40 L=3.6            |
| 6   | 15569             | *     | *      | 1         | 切換え軸         | KNIFE SWITCH SHAFT             |
| 7   | 15565             | *     | *      | 1         | 切換え土台        | KNIFE SWITCH BASE              |
| 8   | 18065             | *     | *      | 4         | 切換え土台締めねじ    | SCREW M5X0.8 L=14              |
| 9   | 11419             | *     | *      | 1         | ストップスプリング    | STOP PIN SPRING                |
| 10  | 11418             | *     | *      | 1         | ストップピン       | STOP PIN                       |
| 11  | 90504             | *     | *      | 1         | メス上下クランク     | KNIFE ROCK BELL CRANK          |
| 12  | 10754             | *     | *      | 1         | メス上下クランク締めねじ | SCREW 6.75X24 L=16             |
| 13  | 11953             | *     | *      | 1         | ジョイントピン止めねじ  | SCREW 7/32X32 L=5.5            |
| 14  | 90505             | *     | *      | 2         | ジョイントセット     | BELL CRANK BALL JOINT COMPLETE |
| 15  | 11412             | *     | *      | 2         | ジョイントナット     | BALL JOINT CONNECTION NUT M6X1 |
| 16  | 11410             | *     | *      | 1         | ジョイント連結      | BALL JOINT CONNECTION          |
| 17  | 37132             | *     | *      | 2         | ジョイントフェルト    | JOINT LINK OIL FELT            |
| 18  | 90506             | *     | *      | 1         | 切換え箱         | KNIFE SWITCH BLOCK             |
| 19  | 6306              | *     | *      | 1         | ボールピン締めねじ    | SCREW 3/16X28                  |
| 20  | 11423             | *     | *      | 2         | 切換え箱止め板      | KNIFE SWITCH BLOCK SET PLATE   |
| 21  | 8044              | *     | *      | 4         | 切換え箱止め板締めねじ  | SCREW 1/8X44 L=6               |
| 22  | 11414             | *     | *      | 1         | 切換え箱受        | KNIFE SWITCH CONNECTION CRANK  |
| 23  | 10577             | *     | *      | 1         | 切換え箱止めねじ     | SCREW 6.75X24                  |
| 24  | 10754             | *     | *      | 1         | 切換え箱受締めねじ    | SCREW 6.75X24 L=16             |
| 25  | 11420             | *     | *      | 1         | 切換えクランク(A)   | KNIFE SWITCH CRANK (A)         |
| 26  | 8020-01           | *     | *      | 1         | クランクノックピン    | TAPER PIN                      |
| 27  | 11421             | *     | *      | 1         | 切換えクランク(B)   | KNIFE SWITCH CRANK (B)         |
| 28  | 11472             | *     | *      | 1         | クランク段ねじ      | SCREW 9/32X28                  |
| 29  | 11425             | *     | *      | 1         | 角玉ピン         | SLIDE BLOCK PIN                |
| 30  | 11424             | *     | *      | 1         | 角玉           | SLIDE BLOCK                    |
| 31  | 11427             | *     | *      | 1         | メス連結ロッド      | KNIFE CONNECTING ROD           |
| 32  | 8042              | *     | *      | 1         | 角玉ピン止めねじ     | SCREW 11/64X40 L=5             |
| 33  | 11426             | *     | *      | 1         | 止輪           | RETAINING RING (E TYPE)        |
| 34  | 11428             | *     | *      | 1         | メス連結ロッドピン    | KNIFE CONNECTING ROD PIN       |
| 35  | 10726             | *     | *      | 1         | メス連結ロッド油芯    | OIL WICK                       |
| 36  | 11176             | *     | *      | 1         | 連結ロッドピン止めねじ  | SCREW 7/32X32 L=5.5            |

メス機構 2  
TRIMMING DEVICE 2



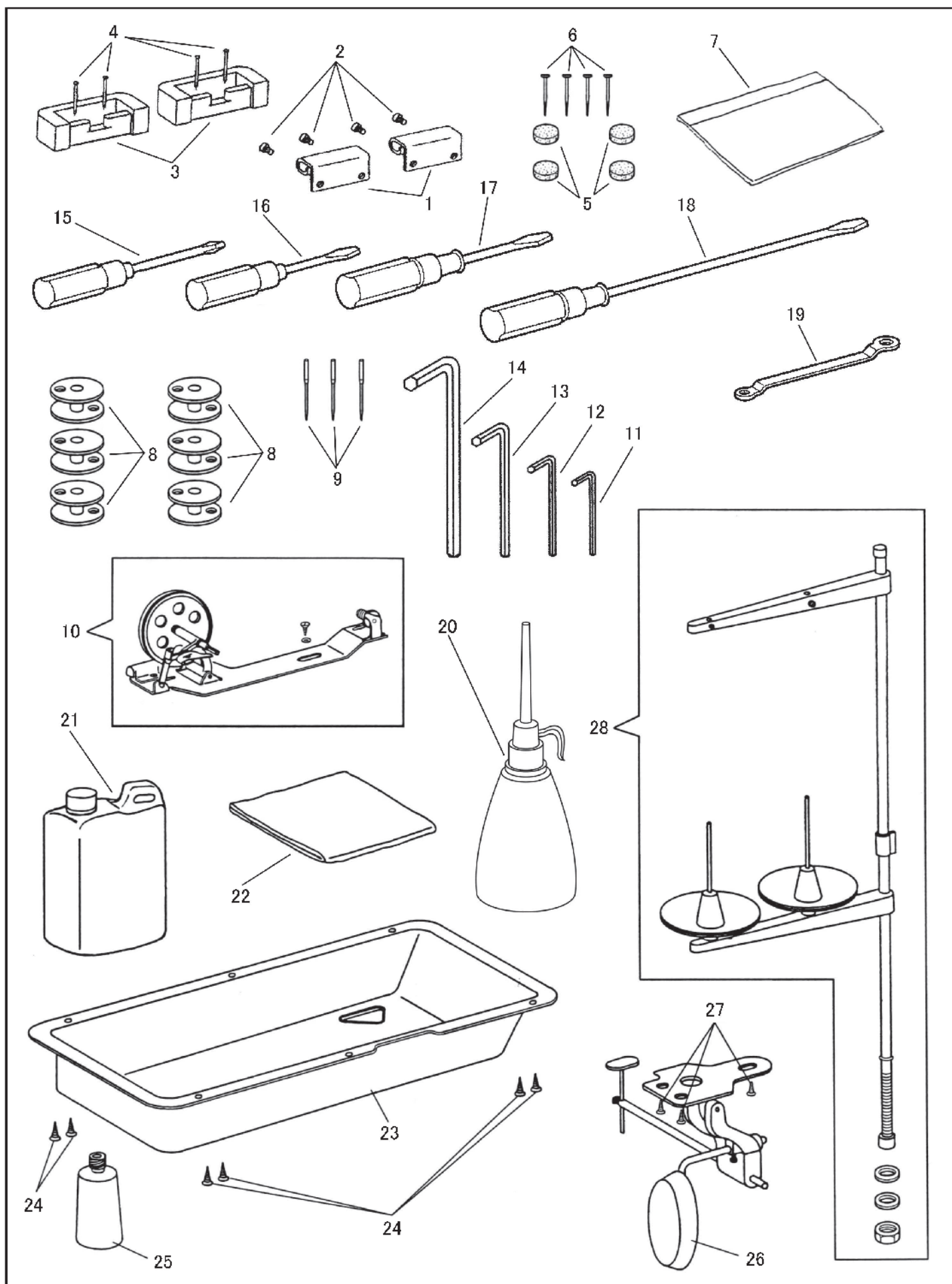


# メス機構 2

## TRIMMING MECHANISM 2

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名             | DESCRIPTION                         |
|-----|-------------------|-------|--------|-----------|----------------|-------------------------------------|
| 1   | 90509             | *     | *      | 1         | メス土台           | KNIFE SET BASE                      |
| 2   | 11432             | *     | *      | 1         | メス土台ピン         | KNIFE SET BASE PIN                  |
| 3   | 15570             | *     | *      | 2         | メス土台ピン油芯       | OIL WICK                            |
| 4   | 10524-G           | *     | *      | 1         | メス土台ピン止めねじ(A)  | SCREW 6.75X24 L=6.5                 |
| 5   | 15055             | *     | *      | 2         | メス土台ピン止めねじ(B)  | SCREW 11/64X32 L=9.0                |
| 6   | 90508             | *     | *      | 1         | メス土台ピン受台       | KNIFE SET BASE GUIDE                |
| 7   | 12361             | *     | *      | 2         | メス土台ピン受台止めねじ   | SCREW 13/64X32 L=14                 |
| 8   | 8020-01           | *     | *      | 2         | メス土台ピン受台ノックピン  | TAPER PIN                           |
| 9   | 90510             | *     | *      | 1         | メス補助土台         | KNIFE SUPPORTING BASE               |
| 10  | 6025              | *     | *      | 2         | メス補助土台止ねじ      | SCREW 11/64X40 L=12                 |
| 11  | 11142             | *     | *      | 2         | ワッシャー          | WASHER                              |
| 12  | 11469             | *     | *      | 1         | メス調節金          | KNIFE ADJUSTING PLATE               |
| 13  | 6025              | *     | *      | 1         | メス調節金止めねじ      | SCREW 11/64X40 L=12                 |
| 14  | 11142             | *     | *      | 1         | ワッシャー          | WASHER                              |
| 15  | 90511             | *     | *      | 1         | メスホルダー         | KNIFE HOLDER                        |
| 16  | 8060              | *     | *      | 1         | メス調節金締めねじ      | SCREW 9/64X40 L=8                   |
| 17  | 10629             | *     | *      | 1         | カミソリ止めねじ       | SCREW 1/8X40 L=8                    |
| 18  | 10630             | *     | *      | 1         | カミソリ決めねじ       | SCREW 1/8X40 L=5                    |
| 19  | 8044              | *     | *      | 2         | メス止め板締めねじ      | SCREW 1/8X44 L=6                    |
| 20  | 90512             | *     | *      | 1         | 上メス            | UPPER KNIFE                         |
| 21  | 11437             | *     | *      | 1         | メス止め板          | KNIFE SET WASHER                    |
| 22  | 90514             | *     | *      | 1         | 切り屑落としカバー      | DUST COVER (UPPER)                  |
| 23  | 15039             | *     | *      | 2         | 切り屑落としカバー止めねじ  | SCREW 1/8X44 L=3.5                  |
| 24  | 90525             | *     | *      | 1         | 下メス受台(標準)      | LOWER KNIFE BASE (STANDARD)         |
| 25  | 6323              | *     | *      | 2         | 下メス受台止めねじ      | SCREW 3/16X32 L=14.5                |
| 26  | 16287             | *     | *      | 2         | 下メス受台止めねじワッシャー | WASHER                              |
| 27  | 90523             | *     | *      | 1         | 下メス            | LOWER KNIFE                         |
| 28  | 90524             | *     | *      | 1         | 下メス止めねじ        | SCREW 11/64X40 L=7.2                |
| 29  | 10559             | *     | *      | 1         | 下メス受ねじ(標準)     | SUPPORT SCREW 4.5X32 L=8 (STANDARD) |
| 30  | 90530             | *     | *      | 1         | 切り屑排出カバー       | DUST COVER (LOWER)                  |
| 31  | 6333              | *     | *      | 3         | 切り屑排出カバー止めねじ   | SCREW 9/64X40 L=6.5                 |
| 32  | 11433             | *     | *      | 1         | メス土台案内棒        | GUIDE SHAFT                         |

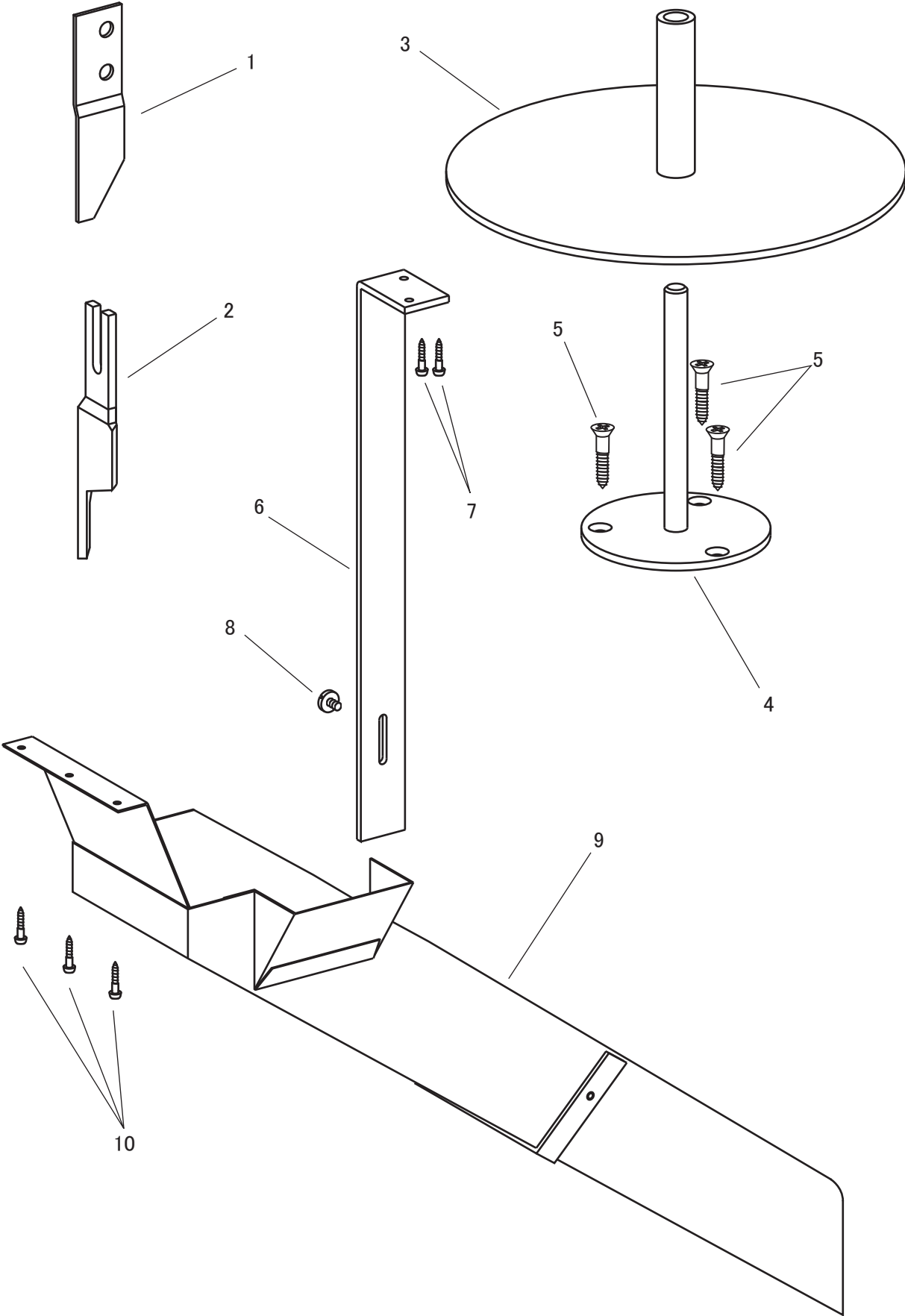
付属品1  
ACCESSORIES 1



付属品 1  
ACCESSORIES 1

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                      |
|-----|-------------------|-------|--------|-----------|-----------------|----------------------------------|
| 1   | 11169-A           | *     | *      | 2         | マシンヒンジ          | MACHINE HINGE CONNECTION         |
| 2   | 11170             | *     | *      | 4         | マシンヒンジ止めねじ      | SCREW 6.75X24 L=7.5              |
| 3   | 11886             | *     | *      | 2         | マシンヒンジ受         | MACHINE HINGE CONNECTION CUSHION |
| 4   | 6055              | *     | *      | 4         | 釘               | NAIL                             |
| 5   | 11887             | *     | *      | 4         | マシン受            | MACHINE REST                     |
| 6   | 6055              | *     | *      | 4         | 釘               | NAIL                             |
| 7   | 8132-B            | *     | *      | 1         | 補用品袋            | ACCESSORIES PACK                 |
| 8   | 15041             | *     | *      | 6         | ボビン             | BOBBIN                           |
| 9   | N0820             | *     | *      | 3         | 針               | NEEDLE                           |
| 10  | 15101             | *     | *      | 1         | 糸巻きセット          | BOBBIN WINDER COMPLETE           |
| 11  | 10747             | *     | *      | 1         | 六角レンチ (1/16インチ) | WRENCH (1/16")                   |
| 12  | 19457             | *     | *      | 1         | 六角レンチ (2.5ミリ)   | WRENCH (2.5 mm)                  |
| 13  | 19458             | *     | *      | 1         | 六角レンチ (3ミリ)     | WRENCH (3 mm)                    |
| 14  | 19459             | *     | *      | 1         | 六角レンチ (4ミリ)     | WRENCH (4 mm)                    |
| 15  | 19568             | *     | *      | 1         | 十字ドライバー         | SCREW DRIVER (CROSS TYPE)        |
| 16  | 8121              | *     | *      | 1         | ドライバー (小)       | SCREW DRIVER (SMALL)             |
| 17  | 8120              | *     | *      | 1         | ドライバー (中)       | SCREW DRIVER (MIDDLE)            |
| 18  | 8118              | *     | *      | 1         | ドライバー (大)       | SCREW DRIVER (LARGE)             |
| 19  | 19462             | *     | *      | 1         | メガネレンチ          | DOUBLE HEAD WRENCH               |
| 20  | 8125              | *     | *      | 1         | 油差し             | OILER                            |
| 21  | 11193             | *     | *      | 1         | 油               | OIL                              |
| 22  | 8124              | *     | *      | 1         | マシンカバー          | MACHINE COVER                    |
| 23  | 15562             | *     | *      | 1         | 油受け             | DRIP PAN                         |
| 24  | 15081             | *     | *      | 6         | 木ねじ             | DRIP PAN NAIL                    |
| 25  | 15082             | *     | *      | 1         | 油びん             | DRIP PAN DRAIN JAR               |
| 26  | 25298             | *     | *      | 1         | ひざ上げセット         | KNEE LIFTER COMPLETE             |
| 27  | 6052              | *     | *      | 3         | 木ねじ             | KNEE LIFTER SCREW                |
| 28  | 35254             | *     | *      | 1         | 糸立てセット          | THREAD UNWINDER COMPLETE         |

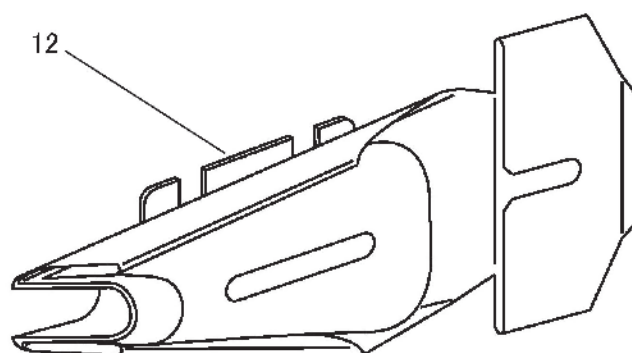
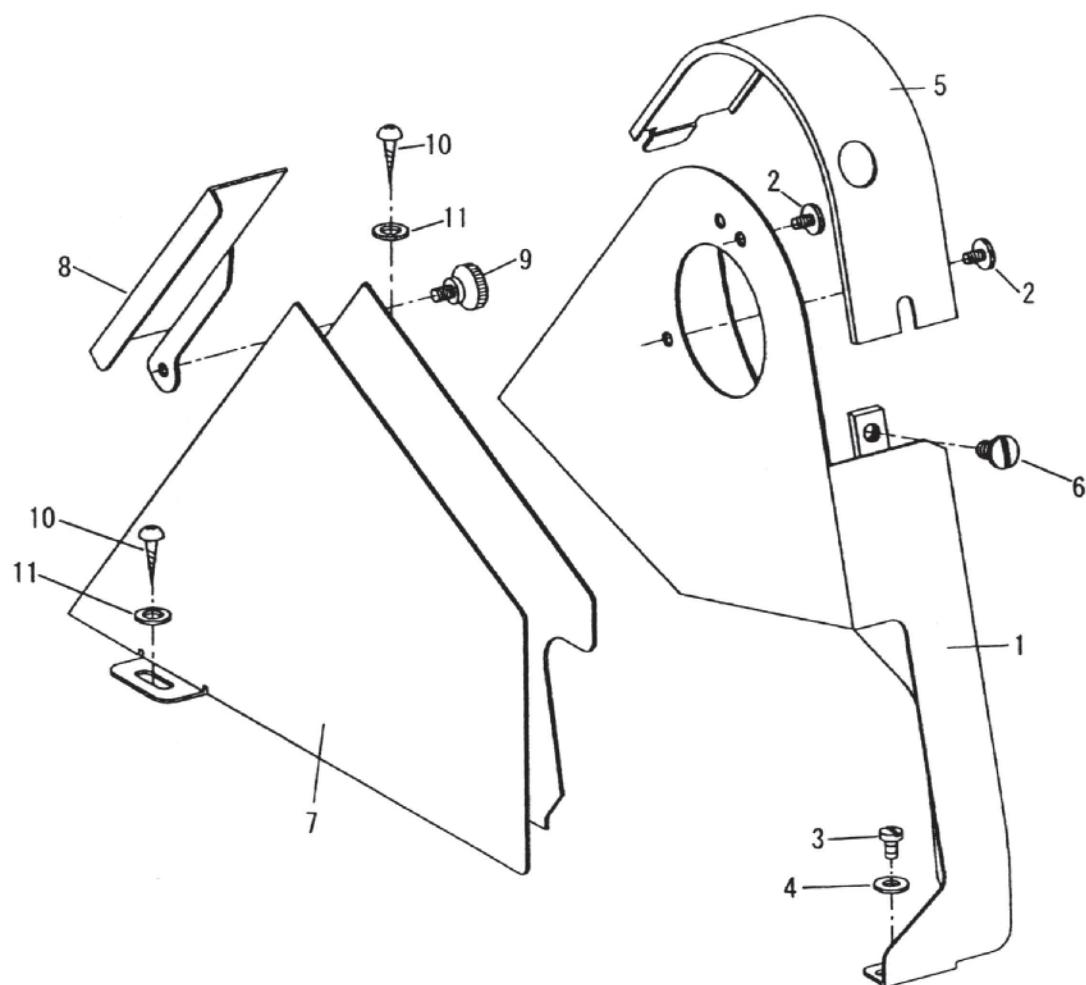
付属品 2  
ACCESSORIES 2



付属品2  
ACCESSORIES 2

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名             | DESCRIPTION                   |
|-----|-------------------|-------|--------|-----------|----------------|-------------------------------|
| 1   | 90513             | *     | *      | 1         | 上メスプレート        | UPPER KNIFE PLATE             |
| 2   | 90512             | *     | *      | 1         | 上メス            | UPPER KNIFE                   |
| 3   | 13260             | *     | *      | 1         | テープ受           | TAPE STAND                    |
| 4   | 90515-A           | *     | *      | 1         | テープ受土台         | TAPE STAND BASE               |
| 5   | 40253             | *     | *      | 3         | テープ受土台止め皿木ねじ   | WOOD SCREW (COUNTERSUNK HEAD) |
| 6   | 90532             | *     | *      | 1         | 切屑受カバー(B)      | DUST COVER (B)                |
| 7   | 15081             | *     | *      | 2         | 切屑受カバー(B)止め木ねじ | WOOD SCREW                    |
| 8   | 18417             | *     | *      | 1         | 切屑受カバー(A)止めねじ  | SCREW 4.5X32 L=8              |
| 9   | 90531             | *     | *      | 1         | 切屑受カバー(A)      | DUST COVER (A)                |
| 10  | 15081             | *     | *      | 3         | 切屑受カバー(A)止め木ねじ | WOOD SCREW                    |

別売品  
PARTS AVAILABLE AT EXTRA CHARGE



# 別売品

## PARTS AVAILABLE AT EXTRA CHARGE

| NO. | 部品番号<br>PARTS NO. | 8LVMF | 8BLVMF | 数量<br>QTY | 品名              | DESCRIPTION                       |
|-----|-------------------|-------|--------|-----------|-----------------|-----------------------------------|
| 1   | 15098             | *     | *      | 1         | ベルトガード          | BELT GUARD                        |
| 2   | 11162             | *     | *      | 2         | 止めねじ(上)         | SCREW 3.4×36 L=5.4                |
| 3   | 10650             | *     | *      | 1         | 止めねじ(下)         | SCREW 3.4×36 L=6.0                |
| 4   | 11142             | *     | *      | 1         | ワッシャー           | WASHER                            |
| 5   | 15099             | *     | *      | 1         | ベルトガード(上)カバー    | BELT GUARD (TOP) COVER            |
| 6   | 12418             | *     | *      | 1         | 止めねじ            | SCREW 13/64×32 L=9.0              |
| 7   | 15121             | *     | *      | 1         | ベルトガード(下)カバー    | BELT GUARD (BOTTOM) COVER         |
| 8   | 15122             | *     | *      | 1         | ベルトガード(下)カバー(小) | BELT GUARD (BOTTOM) COVER (SMALL) |
| 9   | 11830             | *     | *      | 1         | 止めねじ            | SCREW 9/64×40                     |
| 10  | 15081             | *     | *      | 2         | 木ねじ             | WOOD SCREW                        |
| 11  | 16287             | *     | *      | 2         | ワッシャー           | WASHER                            |
| 12  | 90533             | *     | *      | 1         | バインダー(57～60)※   | BINDER (57-60)※                   |

※これ以外の特殊仕様にもお応えできます。

Special binder can be supplied upon on your request.

## ゲージ表

## TABLE OF GAUGE PARTS

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(国内営業)

Parts No. PB23000 (0418)

Rev. 2.1